





\* 0520-001-H002 (016-DPT9) DRAWING NO. 41285751-001-01

PAGE 2

0038 \*  
0039 \*  
0040 \* AUTHJR.  
0041 \*  
0042 \* HONEYWELL - COMPUTER CONTROL DIVISION (EUROPE)  
0043 \*  
0044 \*  
0045 \* PURPOSE  
0046 \*  
0047 \* TO TEST THE DIGITAL INCREMENTAL PLOTTER, OPTION 316/516-2111/2112/  
0048 \* 2113/2114, IN I/O BUS MODE  
0049 \*  
0050 \*  
0051 \* RESTRICTIONS  
0052 \*  
0053 \* THE PROGRAM WILL OPERATE ON A CONFIGURATION WITH AN H316 OR  
0054 \* DDP-516 COMPUTER, WITH A DIGITAL INCREMENTAL PLOTTER, AND  
0055 \* WITH EITHER AN ASR-33 OR AN ASR-35  
0056 \*  
0057 \*  
0058 \* STORAGE  
0059 \*  
0060 \* 3466 (OCTAL)  
0061 \* 1846 (DECIMAL)  
0062 \*  
0063 \*  
0064 \* USE  
0065 \*  
0066 \* COMPUTER OPERATION  
0067 \*  
0068 \* 1 LOAD THE SELF-LOADING SYSTEM TAPE OF 016-DPT9  
0069 \*  
0070 \* 2 CHECK THAT P='7632  
0071 \*  
0072 \* 3 MASTER CLEAR, P = '1000, START, IF H316 BEING USED,  
0073 \* SET SENSE SWITCH 1  
0074 \*



0075 \* 4 TYPE IN THE APPROPRIATE ANSWERS TO THE PARAMETER  
0076 \* QUESTIONS  
0077 \*  
0078 \* AFTER THE LAST QUESTION IS ANSWERED THE PROGRAM GOES THROUGH  
0079 \* THE INITIALISATION ROUTINE AND THEN THE QUESTION 'TEST NO?'  
0080 \* IS ASKED  
0081 \*  
0082 \* 5 TYPE IN THE REQUIRED ANSWER (IF THE ANSWER IS NUMBER 2  
0083 \* OR LETTER A, SEE 6 BELOW)  
0084 \*  
0085 \* WHEN THE REQUIRED TEST NUMBER IS TYPED IN, THE PROGRAM  
0086 \* ATTEMPTS TO PLOT THE TEST PATTERN/PATTERNS AND THE  
0087 \* APPROPRIATE CONDITIONS ARE TESTED EITHER SUCCESSFULLY OR AN  
0088 \* ERROR CONDITION FOUND  
0089 \*  
0090 \* 6 IF THE ANSWER TO QUESTION 'TEST NO?' IS NUMBER 2 OR  
0091 \* LETTER A, SENSE SWITCH 4 MUST BE RESET BEFORE PATTERN  
0092 \* 2 IS COMPLETED IF OPTIONAL SPEED PRINTOUT IS REQUIRED,  
0093 \* OR SET IF NOT REQUIRED  
0094 \*  
0095 \* 7 THE TEST PROCEDURE MAY BE REPEATED FOR THE SAME OR  
0096 \* ANOTHER PLOTTER AS REQUIRED  
0097 \*  
0098 \* 8 TYPE IN THE ANSWER E (TO THE QUESTION 'TEST NO?') WHEN  
0099 \* IT IS DESIRED TO END THE SERIES OF TESTS  
0100 \*  
0101 \*  
0102 \* PARAMETER QUESTIONS  
0103 \*  
0104 \* ANSWERS TO ALL THE QUESTIONS MUST BE TERMINATED BY A CARRIAGE  
0105 \* RETURN CHARACTER. IN CASE THE LAST OR THE MOST PROBABLE  
0106 \* ANSWER (SHOWN ADJACENT TO THE QUESTION) SUFFICES, THE ANSWER  
0107 \* SHOULD ONLY BE A CARRIAGE RETURN CHARACTER. IF AN ILLFGAL  
0108 \* ANSWER IS TYPED IN, THE QUESTION CONCERNED WILL BE REPEATED.  
0109 \* A DOLLAR SIGN CHARACTER WITHIN ANY ANSWER WILL MAKE THE  
0110 \* PARAMETER QUESTIONS REPEAT FROM THE VERY FIRST ONE.  
0111 \*



*OPTION*

*ADDR B*

```

0112 * QUESTION 1 OPTION NO 1X/
0113 * ANSWER 11, 12, 13 OR 14 (THE TWO LEAST SIGNIFICANT
0114 * DIGITS OF THE OPTION NUMBER 211X)
0115 * NO PROBABLE ANSWER
0116 *
0117 * QUESTION 2 DEV ADDR 27/
0118 * ANSWER TWO-DIGIT OCTAL DEVICE CODE IN THE RANGE
0119 * 00-77
0120 * THE PROBABLE ANSWER IS 27
0121 *
0122 * QUESTION 3 STAND INTRPT Y /
0123 * ANSWER Y (YES) OR N (NO)
0124 * THE PROBABLE ANSWER IS Y
0125 *
0126 * IF THE ANSWER TO Q3 IS Y, Q4 IS ASKED (Q5
0127 * IS NOT POSED; BUT IF THE ANSWER IS N, Q5
0128 * IS ASKED (Q4 IS NOT POSED)
0129 *
0130 * QUESTION 4 MASK BIT 13/
0131 * ANSWER TWO-DIGIT DECIMAL NUMBER (OTB BIT NUMBER
0132 * ASSIGNED TO THE PLOTTER) IN THE RANGE 01-16
0133 * THE PROBABLE ANSWER IS 13
0134 *
0135 * QUESTION 5 PRTY INTRPT LINE 01/
0136 * ANSWER TWO-DIGIT DECIMAL INTERRUPT LINE NUMBER IN
0137 * THE RANGE 01-48
0138 * THE PROBABLE ANSWER IS 01
0139 *
0140 * WHEN Q4/Q5 IS ANSWERED THE PROGRAM GOES THROUGH
0141 * INITIALISATION ROUTINE AND THE FOLLOWING QUESTION IS ASKED:
0142 *
0143 * QUESTION 6 TEST NO?
0144 * ANSWER I, 1, 2, 3, 4, A OR E;
0145 * NO PROBABLE ANSWER
0146 *
0147 * IF THE ANSWER TO Q6 IS LETTER I, INITIALISATION IS REPEATED.
0148 * IF THE ANSWER IS NUMBER 1, 2, 3 OR 4, THE APPROPRIATE TEST

```



0149 \* ONLY IS PERFORMED. IF THE ANSWER IS LETTER A, ALL FOUR  
0150 \* TESTS ARE PERFORMED SEQUENTIALLY. BUT IF THE ANSWER IS  
0151 \* LETTER E, AN END MESSAGE IS TYPED OUT AND THE PROGRAM COMES  
0152 \* TO A HALT.  
0153 \*  
0154 \*  
0155 \* ERRORS  
0156 \*  
0157 \* DETECTION OF AN ERROR IS INDICATED BY A MESSAGE ON THE ASP. THE  
0158 \* TABLE BELOW EXPLAINS THE ERROR MESSAGES THAT MAY BE PRINTED OUT.  
0159 \*  
0160 \* LMTL - LIMIT LATE - NOT OCCURED BEFORE FIVE PERCENT ABOVE  
0161 \* SPECIFIED VALUE  
0162 \* LMTE - LIMIT EARLY - OCCURED LESS THAN FIVE PERCENT BELOW  
0163 \* SPECIFIED VALUE  
0164 \* BSMC - PLOTTER BUSY AFTER MASTER CLEAR  
0165 \* ITMC - PLOTTER INTERRUPTING AFTER MASTER CLEAR  
0166 \* ITMR - PLOTTER INTERRUPTING WHEN MASK RESET  
0167 \* NIMS - PLOTTER NOT INTERRUPTING WHEN MASK SET  
0168 \* N3XX - PLOTTER NOT BUSY IMMEDIATELY AFTER MOVING XX  
0169 \* BSXX - PLOTTER REMAINING BUSY 4(4.2 OPTION 2112)MILLI-SECONDS  
0170 \* AFTER MOVING XX  
0171 \* WHERE XX MAY BE  
0172 \* NT-NORTH - PAPER UP  
0173 \* ST-SOUTH - PAPER DOWN  
0174 \* ET-EAST - PEN RIGHT  
0175 \* WT-WEST - PEN LEFT  
0176 \* NE-NORTHEAST - PAPER UP, PEN RIGHT  
0177 \* NW-NORTHWEST - PAPER UP, PEN LEFT  
0178 \* SE-SOUTHEAST - PAPER DOWN, PEN RIGHT  
0179 \* SW-SOUTHWEST - PAPER DOWN, PEN LEFT  
0180 \* UP - PEN UP  
0181 \* DN - PEN DOWN  
0182 \* NIND - NO INTERRUPT WITHIN 4(4.2 OPTION 2112)MILLI-SECONDS  
0183 \* (DIRECTIONAL)  
0184 \* INCD - INTERRUPT NOT CAUSED BY PLOTTER (DIRECTIONAL)  
0185 \* BAID - PLOTTER REMAINING BUSY AFTER INTERRUPT (DIRECTIONAL)



\* 0520-001-H002 (016-DPT9) DRAWING NO. 41285751-001-01

PAGE 6

```

0186 * NINZ - NO INTERRUPT WITHIN 25 MILLI-SECONDS (Z-AXIS)
0187 * INCZ - INTERRUPT NOT CAUSED BY PLOTTER (Z-AXIS)
0188 * BAIZ - PLOTTER REMAINING BUSY AFTER INTERRUPT (Z-AXIS)
0189 * WHERE Z-AXIS IS VERTICAL LINE OF TRAVEL OF THE PEN
0190 *
0191 * NB ALL TIMINGS AND DELAYS ARE CALCULATED USING A MACHINE
0192 * CYCLE TIME OF 0.86 MICRO-SECONDS FOR DDP-516
0193 * AND 1.6 MICRO-SECONDS FOR H316
0194 *
0195 * AFTER AN ERROR MESSAGE IS OUTPUT, THE PEN IS MOVED NORTH TWENTY
0196 * UNIT LENGTHS AND Q6 (TEST NO?) IS ASKED
0197 *
0198 *
0199 * METHOD
0200 *
0201 * BEFORE A TEST IS RUN ON A PLOTTER, THE RELEVANT PARAMETERS ARE SET
0202 * UP BY TYPING IN APPROPRIATE ANSWERS TO THE PARAMETER QUESTIONS AS
0203 * DESCRIBED ABOVE. AFTER THE FIRST QUESTION IS ANSWERED UNIT, LMAX
0204 * AND LMIN ARE SET UP AS DESCRIBED BELOW:
0205 *
0206 * OPTN UNIT (NUMBER OF STEPS IN ONE UNIT LENGTH)
0207 * -----
0208 * 2111 20 = 20*0.005 IN = 0.1 IN
0209 * 2112 10 = 10*0.010 IN = 0.1 IN
0210 * 2113 20 = 20*0.100 MM = 2.0 MM
0211 * 2114 10 = 10*0.200 MM = 2.0 MM
0212 *
0213 * OPTN LMAX (NUMBER OF STEPS IN MAXIMUM RANGE OF EAST-WEST LIMIT)
0214 * -----
0215 * 2111 2730 = (13/0.005)*(21/20)
0216 * 2112 1365 = (13/0.010)*(21/20)
0217 * 2113 3465 = (130/0.10)*(21/20)
0218 * 2114 1733 = (130/0.20)*(21/20)
0219 *
0220 * OPTN LMIN (NUMBER OF STEPS IN MINIMUM RANGE OF EAST-WEST LIMIT)
0221 * -----
0222 * 2111 2470 = (13/0.005)*(19/20)

```



0223 \* 2112 1235 = (13/0.010)\*(19/20)  
0224 \* 2113 3135 = (330/0.10)\*(19/20)  
0225 \* 2114 1567 = (330/0.20)\*(19/20)  
0226 \*  
0227 \*  
0228 \* WHEN THE LAST PARAMETER QUESTION IS ANSWERED, THE PROGRAM GOES  
0229 \* THROUGH INITIALISATION ROUTINE, CHECKING BUSY AND INTERRUPT FLIP-  
0230 \* FLOPS. THE LIMIT IS ALSO CHECKED TO ENSURE THAT IT DOES NOT OCCUR  
0231 \* IN LESS THAN FIVE PERCENT OF THE SPECIFIED VALUE AND DOES OCCUR  
0232 \* WITHIN MORE THAN FIVE PERCENT OF THE SPECIFIED VALUE. AFTER THAT  
0233 \* THE QUESTION 'TEST NO?' IS ASKED. IF IT IS DESIRED TO REPEAT THE  
0234 \* INITIALISATION THE ANSWER SHOULD BE LETTER I, OTHERWISE IT SHOULD  
0235 \* BE 1, 2, 3, 4 OR A (ALL TESTS SEQUENTIALLY).THE APPROPRIATE  
0236 \* TEST/TESTS WILL THEN BE PERFORMED. ANY OR ALL TESTS MAY NOW BE  
0237 \* REPEATED BY RETYPING THE ANSWER. WHEN IT IS DESIRED TO END THE  
0238 \* SERIES OF TESTS, THE ANSWER SHOULD BE LETTER E. IF AN ERROR  
0239 \* CONDITION IS FOUND, THE PEN IS MOVED UP; THE APPROPRIATE ERROR  
0240 \* MESSAGE IS TYPED OUT; THE PEN IS MOVED NORTH TWENTY UNIT LENGTHS  
0241 \* AND CONTROL IS RETURNED TO THE ASR BY ASKING 'TEST NO?'.  
0242 \*  
0243 \*  
0244 \* TEST PATTERNS  
0245 \*  
0246 \* ALL PATTERNS ARE PLOTTED FROM THE LEFT HAND SIDE AND A GAP OF  
0247 \* THIRTY UNIT LENGTHS IS KEPT IN BETWEEN THE PATTERNS  
0248 \*  
0249 \* 1 PEN MOVEMENT TEST - DOTTED LINE  
0250 \* -----  
0251 \* THIS TEST CONSISTS OF A DOTTED LINE DRAWN FROM WEST TO  
0252 \* EAST FOR A DISTANCE OF ONE HUNDRED AND TWENTY UNITS,  
0253 \* SUCH THAT THE DOTS AND SPACES ARE EACH ONE UNIT LENGTH.  
0254 \* THIS IS REPEATED IN ALTERNATE DIRECTIONS WITH  
0255 \* ALTERNATING DOTS AND SPACES ON EACH LINE. THE LINE  
0256 \* SEPARATION IS ONE UNIT.  
0257 \*  
0258 \* EIGHT LINES ARE PLOTTED WITHOUT INTERRUPT CONTROL.  
0259 \*  
0259 \* 2 INCREMENT AND SPEED TEST - SQUARE SPIRAL



0260 \*  
0261 \*  
0262 \*  
0263 \*  
0264 \*  
0265 \*  
0266 \*  
0267 \*  
0268 \*  
0269 \*  
0270 \*  
0271 \*  
0272 \*  
0273 \*  
0274 \*  
0275 \*  
0276 \*  
0277 \*  
0278 \*  
0279 \*  
0280 \*  
0281 \*  
0282 \*  
0283 \*  
0284 \*  
0285 \*  
0286 \*  
0287 \*  
0288 \*  
0289 \*  
0290 \*  
0291 \*  
0292 \*  
0293 \*  
0294 \*  
0295 \*  
0296 \*

-----  
THIS TEST CONSISTS OF A DIVERGENT SQUARE SPIRAL DRAWN IN AN ANTI-CLOCKWISE DIRECTION, COMMENCING AT ONE UNIT LENGTH NORTH TO SOUTH AND ENDING AT TWENTY UNIT LENGTHS EAST TO WEST, THE INCREMENT EMPLOYED BEING ONE UNIT. THE FIGURE IS TIMED AND THE SPEED (NUMBER OF MEMORY CYCLES PER INCREMENT) IS TYPED OUT FOR EACH FIGURE IF SENSE SWITCH 4 IS OFF.

FOUR FIGURES ARE PLOTTED IN A ROW SEPARATED BY TEN UNITS, TWO ROWS ARE DRAWN (ROW SEPARATION BEING TEN UNITS), AND INTERRUPT CONTROL IS USED ONLY WHILE PLOTTING THE SPIRALS.

3 FULL DIRECTIONAL TEST - SIXTEEN POINTED STAR  
-----  
THIS TEST CONSISTS OF A SIXTEEN POINTED SYMMETRICAL STAR OCCUPYING A CIRCULAR AREA OF TWENTY UNIT DIAMETER. ALL EIGHT HARDWARE DIRECTIONS ARE EMPLOYED, AND EIGHT SOFTWARE-COMPUTED DIRECTIONS. THE TEST CHECKS FOR EQUAL PRECISION IN THE MAJOR AND MINOR PLOTTING DIRECTIONS, AND A NON-COINCIDENCE OF THE CENTRE OF THE FIGURE

THREE FIGURES ARE PLOTTED IN A ROW SEPARATED BY TWENTY UNITS. THREE ROWS ARE DRAWN (ROW SEPARATION BEING TEN UNITS), AND INTERRUPT CONTROL IS USED THROUGHOUT.

4 ALIGNMENT TEST - DIAMOND MESH  
-----  
THIS TEST DRAWS A COMPLEX FIGURE CONSISTING OF SIX DIAMONDS DRAWN BETWEEN HORIZONTAL PARALLEL LINES. THE DIAMOND DIAGONALS ARE ALSO DRAWN. THE PATTERN IS CONTINUOUS AND THE HEIGHT AND WIDTH OF EACH DIAMOND IS TWENTY UNITS. THE TEST DEMONSTRATES THE HORIZONTAL AND VERTICAL ALIGNMENT OF THE PLOTTER. THE HORIZONTAL LINES SHOULD INTERSECT EACH DIAMOND APEX, AND THE





0297  
0298  
0299  
0300  
0301  
0302  
0303  
0304  
0305  
0306  
0307  
0308  
0309  
0310  
0311  
0312  
0313  
0314  
0315  
0316  
0317  
0318  
0319  
0320  
0321  
0322  
0323  
0324  
0325  
0326  
0327  
0328  
0329  
0330  
0331  
0332  
0333

\*  
\* VERTICAL DIAGONALS OF THE ENTIRE FIGURE SHOULD  
\* INTERSECT THE DIAMOND APICES AND EACH SHOULD FORM A  
\* CONTINUOUS STRAIGHT LINE OVER THE WHOLE FIGURE.  
\*

\*  
\* SIX ROWS ARE DRAWN WITHOUT INTERRUPT CONTROL AND WITH  
\* NO INTERVENING SPACES, I.E. THE RESULTANT PATTERN IS  
\* CONTINUOUS.  
\*

\* ABBREVIATIONS

\* REGA - REGISTER A  
\* REGB - REGISTER B  
\* REGAB - REGISTERS A AND B  
\* CR - CARRIAGE RETURN  
\* LF - LINE FEED  
\*

\*\*\*\*\*

\*  
\* CF5 H316, DDP-516  
\* ABS ABSOLUTE  
\* ORG '1000 ORIGIN  
\*

\* ASR 33/35 DEVICE CODES

\* OCP

000004 ASRN EQU 4 ENABLE ASR IN INPUT MODE  
000104 ASRT EQU ASRN+'100 ENABLE ASR IN OUTPUT MODE

\* SKS

000104 ASRB EQU ASRN+'100 SKIP IF ASR NOT BUSY

\* INA

000004 ASRI EQU ASRN INPUT A CHARACTER FROM ASR IF READY



\* 0520-001-H002 (016-DPT9) DRAWING NO. 41285751-001-01

PAGE 10

```
0334
0335
0336      000004      *
0337      *          * OTA
0338      *          ASRU EQU   ASRN           OUTPUT A CHARACTER FROM ASR IF READY
0339      *          *
0340      *          * DIGITAL INCREMENTAL PLOTTER DEVICE CODES
0341      000027      *
0342      *          ADIP EQU   '27           DEVICE ADDR OF DIGITAL INCREMENTAL PLOTTER
0343      *          * OCP
0344      000127      PLET EQU   ADIP+'0100      EAST - PEN RIGHT
0345      000227      PLWT EQU   ADIP+'0200      WEST - PEN LEFT
0346      000427      PLNT EQU   ADIP+'0400      NORTH - PAPER UP
0347      000527      PLNE EQU   ADIP+'0500      NORTHEAST - PAPER UP, PEN RIGHT
0348      000627      PLNW EQU   ADIP+'0600      NORTHWEST - PAPER UP, PEN LEFT
0349      001027      PLST EQU   ADIP+'1000      SOUTH - PAPER DOWN
0350      001127      PLSE EQU   ADIP+'1100      SOUTHEAST - PAPER DOWN, PEN RIGHT
0351      001227      PLSW EQU   ADIP+'1200      SOUTHWEST - PAPER DOWN, PEN LEFT
0352      001427      PEND EQU   ADIP+'1400      PEN DOWN
0353      001627      PENU EQU   ADIP+'1600      PEN UP
0354      *
0355      * SKS
0356      000127      PLNB EQU   ADIP+'0100      SKIP IF PLOTTER NOT BUSY
0357      000227      PLLR EQU   ADIP+'0200      SKIP UNLESS LIMIT REACHED
0358      000427      PLNI EQU   ADIP+'0400      SKIP IF PLOTTER NOT INTERRUPTING
0359      *
0360      *
0361      * MAIN PROGRAM
0362      *
0363      * OUTPUT START HEADING MESSAGE TO ASR
0364 01000      0 02 04464  STRT LDA   =-34           NUMBER OF WORDS TO BE OUTPUT
0365 01001      0 10 04030      JST   OASR           OUTPUT TO ASR
0366 01002      106612      OCT   106612,105212      CR/LF/LF/LF
0367 01003      105212
0367 01004      151724      BCI   15,START 016-DPT9 41285751-001-01
0367 01005      140722
0367 01006      152240
```



01007	147661			
01010	133255			
01011	142320			
01012	152271			
01013	120264			
01014	130662			
01015	134265			
01016	133665			
01017	130655			
01020	130260			
01021	130655			
01022	130261			
0368 01023	106612	OCT	106612	CARRIAGE RETURN/LINE FEED
0369 01024	106612	OCT	106612	CARRIAGE RETURN/LINE FEED
0370 01025	144706	BCI	15,IF H316 SET SENSE SWITCH 1 NOW	
01026	120310			
01027	131661			
01030	133240			
01031	151705			
01032	152240			
01033	151705			
01034	147323			
01035	142640			
01036	151727			
01037	144724			
01040	141710			
01041	120261			
01042	120316			
01043	147727			
0371 01044	0 02 04463	CHNG LDA	=-1	NUMBER OF WORDS TO BE OUTPUT
0372 01045	0 10 04030	JST	OASR	
0373 01046	106612	OCT	106612	CR/LF
0374		*		
0375		*		
0376		* PARAMETER QUESTIONS		
0377		*		
0378		* QUESTION 1 - OPTION NUMBER (11, 12, 13 OR 14)		



0379	01047	0 02 04462	QST1	LDA	=-9	NUMBER OF WORDS TO BE OUTPUT
0380	01050	0 10 04030		JST	0ASR	OUTPUT TO ASR
0381	01051	106612		OCT	106612	CR/LF
0382	01052	147720		BCI	6,OPTION NO	
	01053	152311				
	01054	147716				
	01055	120316				
	01056	147640				
	01057	120240				
0383	01060	130730	OPTN	BCI	1,1X	LAST ANSWER
0384	01061	127640		BCI	1,/	
0385			*			
0386	01062	0 02 04461		LDA	=-3	NUMBER OF CHARACTERS TO BE INPUT
0387	01063	0 10 04050		JST	IASR	INPUT FROM ASR
0388	01064	0 001060		DAC	OPTN	ADDRESS OF LAST ANSWER
0389	01065	0 01 01047		JMP	QST1	CR NOT TYPED, REPEAT THE QUESTION
0390			*			* NORMAL RETURN
0391	01066	0 02 04315		LDA	CHR1	FIRST INPUT CHARACTER
0392	01067	0 05 04460		ERA	='261	'261 = CHARACTER ONE
0393	01070	100040		SZE		TEST FOR CHARACTER ONE
0394	01071	0 01 01047		JMP	QST1	INVALID CHARACTER, REPEAT THE QUESTION
0395			*			* FIRST INPUT CHARACTER IS ONE
0396	01072	0 02 04316		LDA	CHR2	SECOND INPUT CHARACTER
0397	01073	0 11 04460		CAS	='261	'261 = CHARACTER ONE
0398	01074	0 01 01122		JMP	Q102	INPUT CHARACTER OTHER THAN ONE
0399	01075	100000		SKP		SECOND INPUT CHARACTER IS ONE
0400	01076	0 01 01047		JMP	QST1	INVALID CHARACTER, REPEAT THE QUESTION
0401			*			
0402			*	OPTION	NUMBER 11	
0403	01077	0 02 04457		LDA	=20	20*0.005 = 0.1 INCH
0404	01100	0 04 04346		STA	UNIT	NUMBER OF STEPS IN ONE UNIT LENGTH
0405	01101	0 02 04456		LDA	=2730	2730 = (13/0.005)*(21/20)
0406	01102	0 04 04333		STA	LMAX	
0407	01103	0 02 04455		LDA	=2470	2470 = (13/0.005)*(19/20)
0408	01104	0 04 04334		STA	LMIN	
0409	01105	101020		SS1		TEST FOR SENSE SWITCH 1 SET
0410	01106	0 01 01111		JMP	D51	NOT SET, DDP-516 BEING USED



\* 0520-001-H002 (016-DPT9)

DRAWING NO. 41285751-001-01

PAGE 13

```

0411
0412 01107 0 02 04454 * LDA ==417 SET, H316 BEING USED
0413 01110 100000 SKP 417 = (4*1000)/(6*1.6)
0414 *
0415 01111 0 02 04453 D51 LDA ==776 776 = (4*1000)/(6*0.86)
0416 01112 0 04 04327 STA DRTR DIRECTIONAL TIMER
0417 01113 101020 SS1 TEST FOR SENSE SWITCH 1 SET
0418 01114 0 01 01117 JMP D54 NOT SET, DDP-516 BEING USED
0419 * SET, H316 BEING USED
0420 01115 0 02 04452 LDA ==179 179 = (4*1000)/(14*1.6)
0421 01116 100000 SKP
0422 *
0423 01117 0 02 04451 D54 LDA ==333 333 = (4*1000)/(14*0.86)
0424 01120 0 04 04332 STA INTR INTERRUPT TIMER
0425 01121 0 01 01220 JMP Q105 FORM MULTIPLES OF UNIT
0426 *
0427 01122 0 11 04450 Q102 CAS ='262 '262 = CHARACTER TWO
0428 01123 0 01 01147 JMP Q103 INPUT CHARACTER OTHER THAN TWO
0429 *
0430 * OPTION NUMBER 12
0431 01124 0 02 04447 LDA =10 10*0.01 = 0.1 INCH
0432 01125 0 04 04346 STA UNIT NUMBER OF STEPS IN ONE UNIT LENGTH
0433 01126 0 02 04446 LDA =1365 1365 = (13/0.01)*(21/20)
0434 01127 0 04 04333 STA LMAX
0435 01130 0 02 04445 LDA =1235 1235 = (13/0.01)*(19/20)
0436 01131 0 04 04334 STA LMIN
0437 01132 101020 SS1 TEST FOR SENSE SWITCH 1 SET
0438 01133 0 01 01136 JMP D57 NOT SET, DDP-516 BEING USED
0439 * SET, H316 BEING USED
0440 01134 0 02 04444 LDA ==438 438 = (4.2*1000)/(6*1.6)
0441 01135 100000 SKP
0442 *
0443 01136 0 02 04443 D57 LDA ==814 814 = (4.2*1000)/(6*0.86)
0444 01137 0 04 04327 STA DRTR DIRECTIONAL TIMER
0445 01140 101020 SS1 TEST FOR SENSE SWITCH 1 SET
0446 01141 0 01 01144 JMP D58 NOT SET, DDP-516 BEING USED
0447 * SET, H316 BEING USED
```



\* 0520-001-H002 (016-DPT9)

DRAWING NO. 41285751-001-01

PAGE 14

0448	01142	0 02 04442	LDA	==188	188 = (4.2*1000)/(14*1.6)
0449	01143	100000	SKP		
0450			*		
0451	01144	0 02 04441	D58 LDA	==349	349 = (4.2*1000)/(14*0.86)
0452	01145	0 04 04332	STA	INTR	INTERRUPT TIMER
0453	01146	0 01 01220	JMP	Q105	FORM MULTIPLES OF UNIT
0454			*		
0455	01147	0 11 04440	Q103 CAS	'263	'263 = CHARACTER THREE
0456	01150	0 01 01174	JMP	Q104	INPUT CHARACTER OTHER THAN THREE
0457			*		
0458			* OPTION NUMBER 13		
0459	01151	0 02 04457	LDA	=20	20*0.1 = 2MM
0460	01152	0 04 04346	STA	UNIT	NUMBER OF STEPS IN ONE UNIT LENGTH
0461	01153	0 02 04437	LDA	=3465	3465 = (330/0.1)*(21/20)
0462	01154	0 04 04333	STA	LMAX	
0463	01155	0 02 04436	LDA	=3135	3135 = (330/0.1)*(19/20)
0464	01156	0 04 04334	STA	LMIN	
0465	01157	101020	SS1		TEST FOR SENSE SWITCH 1 SET
0466	01160	0 01 01163	JMP	D52	NOT SET, DDP-516 BEING USED
0467			*		SET, H316 BEING USED
0468	01161	0 02 04454	LDA	==417	417 = (4*1000)/(6*1.6)
0469	01162	100000	SKP		
0470			*		
0471	01163	0 02 04453	D52 LDA	==776	776 = (4*1000)/(6*0.86)
0472	01164	0 04 04327	STA	DRTR	DIRECTIONAL TIMER
0473	01165	101020	SS1		TEST FOR SENSE SWITCH 1 SET
0474	01166	0 01 01171	JMP	D55	NOT SET, DDP-516 BEING USED
0475			*		SET, H316 BEING USED
0476	01167	0 02 04452	LDA	==179	179 = (4*1000)/(14*1.6)
0477	01170	100000	SKP		
0478			*		
0479	01171	0 02 04451	D55 LDA	==333	333 = (4*1000)/(14*0.86)
0480	01172	0 04 04332	STA	INTR	INTERRUPT TIMER
0481	01173	0 01 01220	JMP	Q105	FORM MULTIPLES OF UNIT
0482			*		
0483	01174	0 11 04435	Q104 CAS	'264	'264 = CHARACTER FOUR
0484	01175	0 01 01047	JMP	QST1	INVALID CHARACTER, REPEAT THE QUESTION



\* 0520-001-H002 (016-DPT9)

DRAWING NO. 41285751-001-01

PAGE 15

```

485
0486
0487 01176 0 02 04447 LDA =10 10*0.2 = 2MM
0488 01177 0 04 04346 STA UNIT NUMBER OF STEPS IN ONE UNIT LENGTH
0489 01200 0 02 04434 LDA =1733 1733 = (330/0.2)*(21/20)
0490 01201 0 04 04333 STA LMAX
0491 01202 0 02 04433 LDA =1567 1567 = (330/0.2)*(19/20)
0492 01203 0 04 04334 STA LMIN
0493 01204 101020 SS1 TEST FOR SENSE SWITCH 1 SET
0494 01205 0 01 01210 JMP D53 NOT SET, DDP-516 BEING USED
0495 * SET, H316 BEING USED
0496 01206 0 02 04454 LDA =-417 417 = (4*1000)/(6*1.6)
0497 01207 100000 S<P
0498 *
0499 01210 0 02 04453 D53 LDA =-776 776 = (4*1000)/(6*0.86)
0500 01211 0 04 04327 STA DRTR DIRECTIONAL TIMER
0501 01212 101020 SS1 TEST FOR SENSE SWITCH 1 SET
0502 01213 0 01 01216 JMP D56 NOT SET, DDP-516 BEING USED
0503 * SET, H316 BEING USED
0504 01214 0 02 04452 LDA =-179 179 = (4*1000)/(14*1.6)
0505 01215 100000 S<P
0506 *
0507 01216 0 02 04451 D56 LDA =-333 333 = (4*1000)/(14*0.86)
0508 01217 0 04 04332 STA INTR INTERRUPT TIMER
0509 *
0510 * FORM MULTIPLES OF UNIT
0511 01220 0 02 04346 Q105 LDA UNIT
0512 01221 140407 TCA NEGATE UNIT
0513 01222 0 04 04340 STA NUNT
0514 01223 140407 TCA REGA = UNIT (U)
0515 01224 0414 76 LGL 2 REGA = 4U
0516 01225 0 06 04346 ADD UNIT REGA = 5U
0517 01226 0 04 04320 STA CNTA COUNT A = 5*UNIT
0518 01227 0414 77 LGL 1 REGA = 10U
0519 01230 0 04 04321 STA CNTB COUNT B = 10*UNIT
0520 01231 140407 TCA NEGATE 10U
0521 01232 0 04 04347 STA 10NU

```



0522	01233	140407	TCA		REGA = 10U
0523	01234	0414 77	LGL	1	REGA = 20U
0524	01235	140407	TCA		NEGATE 20U
0525	01236	0 04 04350	STA	20NU	
0526	01237	140407	TCA		REGA = 20U
0527	01240	0 06 04321	ADD	CNTB	REGA = 30U
0528	01241	140407	TCA		NEGATE 30U
0529	01242	0 04 04351	STA	30NU	
0530	01243	140407	TCA		REGA = 30U
0531	01244	0 06 04321	ADD	CNTB	REGA = 40U
0532	01245	140407	TCA		NEGATE 40U
0533	01246	0 04 04352	STA	40NU	
0534	01247	140407	TCA		REGA = 40U
0535	01250	0 06 04320	ADD	CNTA	REGA = 45U
0536	01251	140407	TCA		NEGATE 45U
0537	01252	0 04 04353	STA	45NU	
0538	01253	140407	TCA		REGA = 45U
0539	01254	0 06 04320	ADD	CNTA	REGA = 50U
0540	01255	140407	TCA		NEGATE 50U
0541	01256	0 04 04354	STA	50NU	
0542	01257	140407	TCA		REGA = 50U
0543	01260	0 06 04321	ADD	CNTB	REGA = 60U
0544	01261	140407	TCA		NEGATE 60U
0545	01262	0 04 04355	STA	60NU	
0546	01263	140407	TCA		REGA = 60U
0547	01264	0 06 04321	ADD	CNTB	REGA = 70U
0548	01265	140407	TCA		NEGATE 70U
0549	01266	0 04 04356	STA	70NU	
0550	01267	140407	TCA		REGA = 70U
0551	01270	0 06 04321	ADD	CNTB	REGA = 80U
0552	01271	140407	TCA		NEGATE 80U
0553	01272	0 04 04357	STA	80NU	
0554					
0555			*		
0556	01273	0 02 04432	QST2 LDA	=-8	NUMBER OF WORDS TO BE OUTPUT
0557	01274	0 10 04030	JST	OASR	OUTPUT TO ASR
0558	01275	106612	OCT	106612	CR/LF





0559	01276	142305		BCI	5,DEV	ADDR	
	01277	153240					
	01300	140704					
	01301	142322					
	01302	120240					
0560	01303	131267	DADD	BCI	1,27		LAST ANSWER (PROBABLE ANSWER IS 27)
0561	01304	127640		BCI	1,/		
0562			*				
0563	01305	0 02 04461		LDA	=-3		NUMBER OF CHARACTERS TO BE INPUT
0564	01306	0 10 04050		JST	IASR		INPUT FROM ASR
0565	01307	0 001303		DAC	DADD		ADDRESS OF LAST ANSWER
0566	01310	0 01 01273		JMP	QST2		CR NOT TYPED, REPEAT THE QUESTION
0567			*				* NORMAL RETURN
0568	01311	0 02 04431		LDA	=-2		NUMBER OF CHARACTERS TO BE TESTED
0569	01312	0 04 04324		STA	CNTR		CHARACTER COUNTER
0570	01313	0 02 04313		LDA	CHRL		CHARACTER LOCATION
0571	01314	0 04 04345		STA	TMPB		
0572	01315	-0 02 04345	TNC1	LDA*	TMPB		CHARACTER
0573	01316	0 12 04345		IRS	TMPB		NEXT CHARACTER
0574	01317	0 05 04430		ERA	= '260		'260 = CHARACTER ZERO
0575	01320	100400		SPL			TEST FOR VALIDITY OF CHARACTER
0576	01321	0 01 01273		JMP	QST2		INVALID CHARACTER, REPEAT THE QUESTION
0577	01322	0 07 04427		SJB	= '10		
0578	01323	101400		SJI			TEST FOR VALIDITY OF CHARACTER
0579	01324	0 01 01273		JMP	QST2		INVALID CHARACTER, REPEAT THE QUESTION
0580	01325	0 12 04324		IRS	CNTR		INCREMENT CHARACTER COUNTER
0581	01326	0 01 01315		JMP	TNC1		TEST NEXT CHARACTER
0582	01327	0 02 04315		LDA	CHR1		MS DIGIT OF PLOTTER DEVICE ADDRESS
0583	01330	0 03 04426		ANA	= '007		REMOVE '260
0584	01331	0414 75		LGL	3		
0585	01332	0 06 04316		ADD	CHR2		LS DIGIT OF PLOTTER DEVICE ADDRESS
0586	01333	0 07 04430		SUB	= '260		REMOVE '260
0587	01334	0 04 04326		STA	DPDA		
0588			*				
0589			*	INSERT	DEVICE	ADDRESS	IN PLOTTER INSTRUCTIONS
0590	01335	0 02 04314		LDA	IATB		INDIRECT ADDRESS OF TABLE
0591	01336	0 04 04345		STA	TMPB		



0592	01337	-0 02 04345	IDAI LDA*	TMPB	PLOTTER INSTRUCTION
0593	01340	101040	SNZ		TEST FOR COMPLETION OF DEV ADDR INSERTION
0594	01341	0 01 01347	JMP	DAII	DEV ADDR INSERTED IN ALL PLOTTER INSTRCTNS
0595	01342	0 03 04425	ANA	'177700	CLEAR LS 6 BITS
0596	01343	0 05 04326	ERA	DPDA	
0597	01344	-0 04 04345	STA*	TMPB	PLOTTER INSTRUCTION
0598	01345	0 12 04345	IRS	TMPB	ADDRESS OF NEXT INSTRUCTION
0599	01346	0 01 01337	JMP	IDAI	INSERT DEV ADDR IN NEXT PLOTTER INSTRUCTION
0600			*		
0601	01347	0 02 04315	DAII LDA	CHR1	FIRST INPUT CHARACTER
0602	01350	0414 70	LGL	8	
0603	01351	0 05 04316	ERA	CHR2	REGA = INPUT NUMBER (DEV ADDR)
0604	01352	0 04 01303	STA	DADD	REPLACE LAST ANSWER BY THE PRESENT ONE
0605			*		
0606			* QUESTION 3 - STANDARD INTERRUPT (Y OR N)		
0607	01353	0 02 04424	QST3 LDA	--10	NUMBER OF WORDS TO BE OUTPUT
0608	01354	0 10 04030	JST	OASR	OUTPUT TO ASR
0609	01355	106612	OCT	106612	CR/LF
0610	01356	151724	BCI	7,STAND INTRPT	
	01357	140716			
	01360	142240			
	01361	144716			
	01362	152322			
	01363	150324			
	01364	120240			
0611	01365	154640	SINT BCI	1,Y	LAST ANSWER (PROBABLE ANSWER IS Y)
0612	01366	127640	BCI	1,/	
0613			*		
0614	01367	0 02 04431	LDA	--2	NUMBER OF CHARACTERS TO BE INPUT
0615	01370	0 10 04050	JST	IASR	INPUT FROM ASR
0616	01371	0 001365	DAC	SINT	ADDRESS OF LAST ANSWER
0617	01372	0 01 01353	JMP	QST3	CR NOT TYPED, REPEAT THE QUESTION
0618			*		* NORMAL RETURN
0619	01373	0 02 04315	LDA	CHR1	FIRST INPUT CHARACTER
0620	01374	0 11 04423	CAS	'331	'331 = CHARACTER Y
0621	01375	0 01 01353	JMP	QST3	INVALID CHARACTER, REPEAT THE QUESTION
0622	01376	0 01 01403	JMP	YES3	FIRST INPUT CHARACTER IS Y



\* 0520-001-H002 (016-DPT9)

DRAWING NO. 41285751-001-01

PAGE 19

0623	01377	0 05 04422	ERA	= '316	'316 = CHARACTER N
0624	01400	100040	SZE		TEST FOR CHARACTER N
0625	01401	0 01 01353	JMP	QST3	INVALID CHARACTER, REPEAT THE QUESTION
0626	01402	0 01 01410	JMP	N003	FIRST INPUT CHARACTER IS N
0627			*		
0628	01403	0 02 04315	YES3 LDA	CHR1	FIRST INPUT CHARACTER
0629	01404	0414 70	LGL	8	CHARACTER IN MS HALF OF REGA
0630	01405	0 05 04421	ERA	= '240	INSERT SPACE IN LS HALF
0631	01406	0 04 01365	STA	SINT	REPLACE LAST ANSWER BY THE PRESENT ONE
0632	01407	0 01 01415	JMP	QST4	ASK QUESTION 4 (Q5 IS NOT POSED)
0633			*		
0634	01410	0 02 04315	N003 LDA	CHR1	FIRST INPUT CHARACTER
0635	01411	0414 70	LGL	8	CHARACTER IN MS HALF OF REGA
0636	01412	0 05 04421	ERA	= '240	INSERT SPACE IN LS HALF
0637	01413	0 04 01365	STA	SINT	REPLACE LAST ANSWER BY THE PRESENT ONE
0638	01414	0 01 01460	JMP	QST5	ASK QUESTION 5 (Q4 IS NOT POSED)
0639			*		
0640			*	QUESTION 4 - MASK BIT (2 DIGIT DECIMAL NUMBER)	
0641	01415	0 02 04432	QST4 LDA	= -8	NUMBER OF WORDS TO BE OUTPUT
0642	01416	0 10 04030	JST	OASR	OUTPUT TO ASR
0643	01417	106612	OCT	106612	CR/LF
0644	01420	146701	BCI	5, MASK BIT	
	01421	151713			
	01422	120302			
	01423	144724			
	01424	120240			
0645	01425	130663	MBIT BCI	1, 13	LAST ANSWER (PROBABLE ANSWER IS 13)
0646	01426	127640	BCI	1, /	
0647			*		
0648	01427	0 02 04461	LDA	= -3	NUMBER OF CHARACTERS TO BE INPUT
0649	01430	0 10 04050	JST	IASR	INPUT FROM ASR
0650	01431	0 001425	DAC	MBIT	ADDRESS OF LAST ANSWER
0651	01432	0 01 01415	JMP	QST4	CR NOT TYPED, REPEAT THE QUESTION
0652			*		* NORMAL RETURN
0653	01433	0 10 04117	JST	DCML	TEST INPUT DECIMAL 00-99
0654	01434	0 01 01415	JMP	QST4	INVALID CHARACTER, REPEAT THE QUESTION
0655			*		* NORMAL RETURN



```
0656 01435 101040 SVZ TEST FOR ZERO
0657 01436 0 01 01415 JMP QST4 INPUT NUMBER = 0, REPEAT THE QUESTION
0658 01437 0 07 04420 SUB =17
0659 01440 101400 SMI TEST FOR NUMBER MORE THAN SIXTEEN
0660 01441 0 01 01415 JMP QST4 INPUT NUMBER > 16, REPEAT THE QUESTION
0661 01442 0 04 04324 STA CNTR BIT COUNTER
0662 01443 0 02 04417 LDA =1 SET BIT 16
0663 01444 100000 SKP
0664 01445 0414 77 LGL 1
0665 01446 0 12 04324 IRS CNTR INCREMENT BIT COUNTER
0666 01447 0 01 01445 JMP *-2 PROPER BIT YET TO BE SET
0667 01450 0 04 04337 STA MSKB MASK BIT FOR INTERRUPT
0668 01451 0 02 04416 LDA ='63 '63 = STANDARD INTERRUPT LOCATION
0669 01452 0 04 04331 STA INTL INTERRUPT LOCATION
0670 01453 0 02 04315 LDA CHR1 FIRST INPUT CHARACTER
0671 01454 0414 70 LGL 8
0672 01455 0 05 04316 ERA CHR2 REGA = INPUT NUMBER (MASK BIT)
0673 01456 0 04 01425 STA MBIT REPLACE LAST ANSWER BY THE PRESENT ONE
0674 01457 0 01 01537 JMP DPT0 START INITIALISATION (Q5 NOT POSED)
0675
0676 *
* QUESTION 5 - PRIORITY INTERRUPT LINE (2 DIGIT DECIMAL NUMBER)
0677 01460 0 02 04415 QST5 LDA =-12 NUMBER OF WORDS TO BE OUTPUT
0678 01461 0 10 04030 JST OASR OUTPUT TO ASR
0679 01462 106612 OCT 106612 CR/LF
0680 01463 150322 BCI 9,PRTY INTRPT LINE
01464 152331
01465 120311
01466 147324
01467 151320
01470 152240
01471 146311
01472 147305
01473 120240
0681 01474 130261 PINT BCI 1,01 LAST ANSWER (PROBABLE ANSWER IS 01)
0682 01475 127640 BCI 1,/
0683
0684 01476 0 02 04461 * LDA =-3 NUMBER OF CHARACTERS TO BE INPUT
```



0685	01477	0 10 04050	JST	IASR	INPUT FROM ASR
0686	01500	0 001474	DAC	PINT	ADDRESS OF LAST ANSWER
0687	01501	0 01 01460	JMP	QST5	CR NOT TYPED, REPEAT THE QUESTION
0688		*			* NORMAL RETURN
0689	01502	0 10 04117	JST	DCML	TEST INPUT DECIMAL 00-99
0690	01503	0 01 01460	JMP	QST5	INVALID CHARACTER, REPEAT THE QUESTION
0691		*			* NORMAL RETURN
0692	01504	101040	SNZ		TEST FOR ZERO
0693	01505	0 01 01460	JMP	QST5	INPUT NUMBER = 0, REPEAT THE QUESTION
0694	01506	0 07 04414	SUB	=49	
0695	01507	101400	SMI		TEST FOR NUMBER MORE THAN FORTY EIGHT
0696	01510	0 01 01460	JMP	QST5	INPUT NUMBER > 48, REPEAT THE QUESTION
0697	01511	0 06 04414	ADD	=49	RESTORE INPUT NUMBER
0698	01512	0 06 04416	ADD	='63	'63 = STANDARD INTERRUPT LOCATION
0699	01513	0 04 04331	STA	INTL	INTERRUPT LOCATION
0700	01514	0 07 04416	SJB	='63	REGA = PRIORITY INTERRUPT LINE
0701	01515	0 07 04420	SUB	=17	
0702	01516	100400	SPL		DETERMINE PRIORITY INT MASK ASSIGNMENTS
0703	01517	0 01 01524	JMP	Q501	PI LINE 01-16
0704	01520	0 07 04413	SJB	=16	
0705	01521	100400	SPL		
0706	01522	100000	SKP		PI LINE 17-32
0707	01523	0 07 04413	SJB	=16	PI LINE 33-48
0708	01524	0 04 04324 Q501	STA	CNTR	BIT COUNTER
0709	01525	0 02 04417	LDA	=1	SET BIT 16
0710	01526	100000	SKP		
0711	01527	0414 77	LGL	1	
0712	01530	0 12 04324	IRS	CNTR	INCREMENT BIT COUNTER
0713	01531	0 01 01527	JMP	*-2	PROPER BIT YET TO BE SET
0714	01532	0 04 04337	STA	MSKB	MASK BIT FOR INTERRUPT
0715	01533	0 02 04315	LDA	CHR1	FIRST INPUT CHARACTER
0716	01534	0414 70	LGL	8	
0717	01535	0 05 04316	ERA	CHR2	REGA = INPUT NUMBER (PRTY INTRPT LINE)
0718	01536	0 04 01474	STA	PINT	REPLACE LAST ANSWER BY THE PRESENT ONE
0719		*			
0720		*			
0721		* INITIALISATION			



\* 0520-001-H002 (016-DPT9) DRAWING NO. 41285751-001-01

PAGE 22

```

0722
0723 01537 140040 * DPT0 CRA
0724 01540 0 04 04345 STA TMPB
0725 01541 0 02 04331 LDA INTL
0726 01542 0 07 04416 SUB = '63 REGA = INTERRUPT LINE
0727 01543 100040 SZE
0728 01544 0 12 04345 IRS TMPB PI LINE 01-16
0729 01545 0 07 04420 SUB =17
0730 01546 101400 SMI
0731 01547 0 12 04345 IRS TMPB PI LINE 17-32
0732 01550 0 07 04413 SUB =16
0733 01551 101400 SMI
0734 01552 0 12 04345 IRS TMPB PI LINE 33-48
0735 01553 0 02 04345 LDA TMPB
0736 01554 0414 72 LGL 6
0737 01555 0 05 04412 ERA = '170020 '170020 = SMK '0020 INSTRUCTION
0738 01556 0 04 01560 STA SMKI SMK '0X20 INSTRUCTION
0739 01557 140040 CRA
0740 01560 0 00 00000 SMKI *** ** PERFORM SMK '0X20
0741
0742 *
* TEST PLOTTER BUSY AND INTERRUPT FLIP-FLOPS
0743 01561 34 0127 DP01 SKS PLNB SKIP IF PLOTTER NOT BUSY
0744 01562 0 10 04150 JST ERRR
0745 01563 0 01 01566 JMP **3 PLOTTER NOT BUSY, OK
0746 01564 141323 BCI 2,BSMC PLOTTER BUSY AFTER MASTER CLEAR
01565 146703
0747 01566 34 0427 DP02 SKS PLNI SKIP IF PLOTTER NOT INTERRUPTING
0748 01567 0 10 04150 JST ERRR
0749 01570 0 01 01573 JMP **3 PLOTTER NOT INTERRUPTING, OK
0750 01571 144724 BCI 2,ITMR PLOTTER INTERRUPTING WHEN MASK RESET
01572 146722
0751 01573 0 02 01560 LDA SMKI SMK '0X20 INSTRUCTION
0752 01574 0 04 01576 STA **2
0753 01575 0 02 04337 LDA MSKB
0754 01576 0 00 00000 *** ** PERFORM SMK '0X20
0755 01577 34 0427 DP03 SKS PLNI
0756 01600 0 01 01605 JMP DPT9

```



\* 0520-001-H002 (016-DPT9)

DRAWING NO. 41285751-001-01

PAGE 23

```
0757 01601 0 10 04150 JST ERRR
0758 01602 101000 NOP
0759 01603 147311 BCI 2,NIMS PLOTTER NOT INTERRUPTING WHEN MASK SET
    01604 146723
0760
0761 *
    * TEST EAST LIMIT LATE
0762 01605 0 10 03507 DPT9 JST MPUP
0763 01606 0 02 04333 LDA LMAX
0764 01607 140407 TCA
0765 01610 0 04 00000 STA 0 STEP COUNTER
0766 01611 0 10 03241 DPT1 JST MPET
0767 01612 34 0227 DP04 SKS PLLR SKIP UNLESS LIMIT REACHED
0768 01613 0 01 01622 JMP DPT2 EAST LIMIT REACHED WITHIN MAX RANGE, OK
0769 01614 0 12 00000 IRS 0 INCREMENT STEP COUNTER
0770 01615 0 01 01611 JMP DPT1 MOVE PLOTTER NEXT STEP
0771 01616 0 10 04150 JST ERRR
0772 01617 101000 NOP
0773 01620 146315 BCI 2,LMTL LIMIT LATE - NOT OCCURED WITHIN MAX RANGE
    01621 152314
0774 *
0775 * TEST WEST LIMIT EARLY AND LATE
0776 01622 0 35 04347 DPT2 LDX 10NU STEP COUNTER
0777 01623 0 10 03263 JST MPWT
0778 01624 0 12 00000 IRS 0 INCREMENT STEP COUNTER
0779 01625 0 01 01623 JMP *-2 MOVE PLOTTER NEXT STEP
0780 01626 0 02 04334 LDA LMIN
0781 01627 0 06 04347 ADD 10NU
0782 01630 140407 TCA
0783 01631 0 04 00000 STA 0 STEP COUNTER
0784 01632 0 10 03263 DPT3 JST MPWT
0785 01633 34 0227 DP05 SKS PLLR
0786 01634 0 10 04150 JST ERRR
0787 01635 0 01 01640 JMP ++3 LIMIT NOT YET REACHED, OK
0788 01636 146315 BCI 2,LMTE LIMIT EARLY - OCCURED BEFORE MIN RANGE
    01637 152305
0789 01640 0 12 00000 IRS 0 INCREMENT STEP COUNTER
0790 01641 0 01 01632 JMP DPT3 MOVE PLOTTER NEXT STEP
```



\* 0520-001-H002 (016-DPT9)

DRAWING NO. 41285751-001-01

PAGE 24

```

0791 01642 0 02 04334 LDA LMIN
0792 01643 0 07 04333 SJB LMAX
0793 01644 0 04 00000 STA 0 STEP COUNTER
0794 01645 0 10 03263 DPT4 JST MPWT
0795 01646 34 0227 DP06 SKS PLLR
0796 01647 0 01 01656 JMP DPT5 WEST LIMIT REACHED WITHIN MAX RANGE, OK
0797 01650 0 12 00000 IRS 0 INCREMENT STEP COUNTER
0798 01651 0 01 01645 JMP DPT4 MOVE PLOTTER NEXT STEP
0799 01652 0 10 04150 JST ERRR
0800 01653 101000 NOP
0801 01654 146315 BCI 2,LMTL LIMIT LATE - NOT OCCURED WITHIN MAX RANGE
      01655 152314
0802
0803 *
      * TEST EAST LIMIT EARLY AND LATE
0804 01656 0 35 04347 DPT5 LDX 10NU STEP COUNTER
0805 01657 0 10 03241 JST MPET
0806 01660 0 12 00000 IRS 0 INCREMENT STEP COUNTER
0807 01661 0 01 01657 JMP *-2 MOVE PLOTTER NEXT STEP
0808 01662 0 02 04334 LDA LMIN
0809 01663 0 06 04347 ADD 10NU
0810 01664 140407 TCA
0811 01665 0 04 00000 STA 0 STEP COUNTER
0812 01666 0 10 03241 DPT6 JST MPET
0813 01667 34 0227 DP07 SKS PLLR
0814 01670 0 10 04150 JST ERRR
0815 01671 0 01 01674 JMP **3 LIMIT NOT YET REACHED, OK
0816 01672 146315 BCI 2,LMTE LIMIT EARLY - OCCURED BEFORE MIN RANGE
      01673 152305
0817 01674 0 12 00000 IRS 0 INCREMENT STEP COUNTER
0818 01675 0 01 01666 JMP DPT6 MOVE PLOTTER NEXT STEP
0819 01676 0 02 04334 LDA LMIN
0820 01677 0 07 04333 SJB LMAX
0821 01700 0 04 00000 STA 0 STEP COUNTER
0822 01701 0 10 03241 DPT7 JST MPET
0823 01702 34 0227 DP08 SKS PLLR
0824 01703 0 01 01712 JMP DPT8 EAST LIMIT REACHED WITHIN MAX RANGE, OK
0825 01704 0 12 00000 IRS 0 INCREMENT STEP COUNTER

```





```
0826 01705 0 01 01701 JMP DPT7 MOVE PLOTTER NEXT STEP
0827 01706 0 10 04150 JST ERRR
0828 01707 101000 NOP
0829 01710 146315 BCI 2,LMTL LIMIT LATE - NOT OCCURED WITHIN MAX RANGE
      01711 152314
0830 *
0831 * FORM MEASURED LIMIT
0832 01712 0 02 00000 DPT8 LDA 0 REMAINING NUMBER OF STEPS IN X-REGISTER
0833 01713 141206 AQA
0834 01714 0 06 04333 ADD LMAX
0835 01715 0 04 04335 STA LMIT
0836 *
0837 * MOVE PEN TWENTY UNITS NORTH
0838 01716 0 35 04350 LDX 20NU STEP COUNTER (NO OF STEPS IN 20 UNITS)
0839 01717 0 10 03305 JST MPNT
0840 01720 0 12 00000 IRS 0 INCREMENT STEP COUNTER
0841 01721 0 01 01717 JMP *-2 MOVE PLOTTER NEXT STEP
0842 *
0843 01722 0 02 04463 AQTN LDA =-1 NUMBER OF WORDS TO BE OUTPUT
0844 01723 0 10 04030 JST OASR OUTPUT TO ASR
0845 01724 106612 OCT 106612 CR/LF
0846 *
0847 * QUESTION 6 - TEST NO? (I, 1, 2, 3, 4, A OR E)
0848 01725 0 02 04411 QST6 LDA =-6 NUMBER OF WORDS TO BE OUTPUT
0849 01726 0 10 04030 JST OASR
0850 01727 106612 OCT 106612 CR/LF
0851 01730 152305 BCI 5,TEST NO?
      01731 151724
      01732 120316
      01733 147677
      01734 120240
0852 *
0853 01735 0 02 04431 LDA =-2 NUMBER OF CHARACTERS TO BE INPUT
0854 01736 0 10 04050 JST IASR
0855 01737 0 004364 DAC =0
0856 01740 0 01 01725 JMP QST6 CR NOT TYPED, REPEAT THE QUESTION
0857 * NORMAL RETURN
```



0858	01741	0 02 04315	LDA	CHR1	FIRST INPUT CHARACTER
0859	01742	0 11 04407	CAS	= '311	'311 = CHARACTER I
0860	01743	100000	SKP		INPUT CHARACTER OTHER THAN I
0861	01744	0 01 01537	JMP	DPT0	REPEAT INITIALISATION (INPUT CHAR = I)
0862	01745	0 05 04406	ERA	= '301	'301 = CHARACTER A
0863	01746	0 04 04341	STA	PALL	PALL IS ZERO IF ALL PATTERNS TO BE PLOTTED
0864	01747	101040	SVZ		TEST FOR REQUIREMENT OF PLOTTING ALL PATRNS
0865	01750	0 01 01756	JMP	PAT1	PLOT PATTERN ONE
0866	01751	0 02 04315	LDA	CHR1	FIRST INPUT CHARACTER
0867	01752	0 11 04460	CAS	= '261	'261 = CHARACTER ONE
0868	01753	0 01 02041	JMP	P002	INPUT CHARACTER OTHER THAN ONE
0869	01754	100000	SKP		PLOT PATTERN ONE (INPUT CHAR = 1)
0870	01755	0 01 01725	JMP	QST6	INVALID CHAR, REPEAT THE QUESTION
0871			*		
0872			*		
0873			*		
0874			*		
0875	01756	0 35 04347	PAT1 LDX	10NU	STEP COUNTER (NO OF STEPS IN 10 UNITS)
0876	01757	0 10 03305	JST	MPNT	
0877	01760	0 12 00000	IRS	0	INCREMENT STEP COUNTER
0878	01761	0 01 01757	JMP	*-2	MOVE PLOTTER NEXT STEP
0879	01762	0 10 03224	JST	MPCT	
0880	01763	0 35 04355	LDX	60NU	STEP COUNTER (NO OF STEPS IN 60 UNITS)
0881	01764	0 10 03263	JST	MPWT	
0882	01765	0 12 00000	IRS	0	INCREMENT STEP COUNTER
0883	01766	0 01 01764	JMP	*-2	MOVE PLOTTER NEXT STEP
0884	01767	0 02 04432	LDA	=-8	NUMBER OF ROWS IN THE PATTERN
0885	01770	0 04 04344	STA	ROWC	
0886	01771	0 02 04405	P1NR LDA	=-60	NUMBER OF PAIRS OF UNITS TO BE MOVED
0887	01772	0 04 04324	STA	CNTR	UNIT-PAIR COUNTER
0888			*		
0889	01773	0 10 03461	P101 JST	MPDN	
0890	01774	0 35 04340	LDX	NUNT	STEP COUNTER (NO OF STEPS IN 1 UNIT)
0891	01775	0 02 04344	P102 LDA	ROWC	
0892	01776	100100	SLZ		SKIP IF BIT 16 RESET (TEST FOR ODD/EVEN ROW)
0893	01777	0 01 02002	JMP	*+3	BIT 16 SET (EVEN NUMBERED ROW)
0894	02000	0 10 03241	JST	MPET	



\* 0520-001-H002 (016-DPT9)

DRAWING NO. 41285751-001-01

PAGE 27

0895	02001	100000		SKP		
0896	02002	0 10 03263		JST	MPWT	
0897	02003	0 12 00000		IRS	0	INCREMENT STEP COUNTER
0898	02004	0 01 01775		JMP	P102	PLOT NEXT STEP
0899	02005	0 10 03507		JST	MPUP	
0900	02006	0 35 04340		LDX	NUNT	STEP COUNTER (NO OF STEPS IN 1 UNIT)
0901	02007	0 02 04344	P103	LDA	ROWC	
0902	02010	100100		SLZ		SKIP IF BIT 16 RESET (TEST FOR ODD/EVEN ROW)
0903	02011	0 01 02014		JMP	*+3	BIT 16 SET (EVEN NUMBERED ROW)
0904	02012	0 10 03241		JST	MPET	
0905	02013	100000		SKP		
0906	02014	0 10 03263		JST	MPWT	
0907	02015	0 12 00000		IRS	0	INCREMENT STEP COUNTER
0908	02016	0 01 02007		JMP	P103	MOVE PLOTTER NEXT STEP
0909	02017	0 12 04324		IRS	CNTR	INCREMENT UNIT-PAIR COUNTER
0910	02020	0 01 01773		JMP	P101	MOVE PLOTTER NEXT PAIR OF UNITS LENGTH
0911			*			
0912	02021	0 12 04344		IRS	ROWC	INCREMENT ROW COUNTER
0913	02022	100000		SKP		MOVE PLOTTER NORTH TO PLOT NEXT ROW
0914	02023	0 01 02031		JMP	P104	ALL ROWS PLOTTED IN THE PATTERN
0915	02024	0 35 04340		LDX	NUNT	STEP COUNTER (NO OF STEPS IN 1 UNIT)
0916	02025	0 10 03305		JST	MPNT	
0917	02026	0 12 00000		IRS	0	INCREMENT STEP COUNTER
0918	02027	0 01 02025		JMP	*-2	MOVE PLOTTER NEXT STEP
0919	02030	0 01 01771		JMP	P1NR	PLOT NEXT ROW
0920			*			
0921	02031	0 35 04350	P104	LDX	20NU	STEP COUNTER (NO OF STEPS IN 20 UNITS)
0922	02032	0 10 03305		JST	MPNT	
0923	02033	0 12 00000		IRS	0	INCREMENT STEP COUNTER
0924	02034	0 01 02032		JMP	*-2	MOVE PLOTTER NEXT STEP
0925			*			
0926	02035	0 02 04341		LDA	PALL	
0927	02036	101040		SNZ		TEST FOR REQUIREMENT OF PLOTTING ALL PATRNS
0928	02037	0 01 02043		JMP	PAT2	PLOT PATTERN TWO
0929	02040	0 01 01722		JMP	AQTN	ASK QUESTION: TEST NO?
0930			*			
0931	02041	0 11 04450	P002	CAS	'262	'262 = CHARACTER TWO



```
0932 02042 0 01 02341 JMP P003 INPUT CHARACTER OTHER THAN TWO
0933 * * PLOT PATTERN TWO (INPUT CHAR = ?)
0934 *
0935 * PATTERN TWO (INCREMENT AND SPEED TEST - SQUARE SPIRAL)
0936 *
0937 02043 0 35 04350 PAT2 LDX 20NU STEP COUNTER (NO OF STEPS IN 20 UNITS)
0938 02044 0 10 03305 JST MPNT
0939 02045 0 12 00000 IRS 0 INCREMENT STEP COUNTER
0940 02046 0 01 02044 JMP *-2 MOVE PLOTTER NEXT STEP
0941 02047 0 10 03224 JST MPCT
0942 02050 0 35 04353 LDX 45NU STEP COUNTER (NO OF STEPS IN 45 UNITS)
0943 02051 0 10 03263 JST MPWT
0944 02052 0 12 00000 IRS 0 INCREMENT STEP COUNTER
0945 02053 0 01 02051 JMP *-2 MOVE PLOTTER NEXT STEP
0946 *
0947 02054 0 02 04431 LDA =-2 NUMBER OF ROWS IN THE PATTERN
0948 02055 0 04 04344 STA ROWC
0949 02056 0 02 04404 P2NR LDA =-4 NUMBER OF FIGURES IN A ROW
0950 02057 0 04 04330 STA FGRC
0951 02060 0 02 04312 LDA AMMSG START ADDRESS OF MESSAGE
0952 02061 0 06 04403 ADD =6
0953 02062 0 04 04342 STA PNTR POINTER (ADDRESS FOR INSERTION OF SPEED)
0954 02063 140040 P2NF CRA
0955 02064 0 04 04336 STA MRKR MARKER
0956 02065 0 04 04320 STA CNTA COUNTER A
0957 02066 0 04 04321 STA CNTB COUNTER B
0958 02067 0 04 04322 STA CNTC COUNTER C
0959 02070 0 10 03461 JST MPDN MOVE PEN DOWN
0960 *
0961 02071 0 02 04336 P201 LDA MRKR MARKER
0962 02072 0 07 04346 SJB UNIT UNIT
0963 02073 0 04 04336 STA MRKR MRKR = MRKR - UNIT
0964 02074 0 35 04336 LDX MRKR STEP COUNTER
0965 02075 0 10 03605 JST MIST
0966 02076 0 12 00000 IRS 0 INCREMENT STEP COUNTER
0967 02077 0 01 02075 JMP *-2 PLOT NEXT STEP
0968 02100 0 35 04336 LDX MRKR STEP COUNTER
```



\* 0520-001-H002 (016-DPT9)

DRAWING NO. 41285751-001-01

PAGE 29

0969	02101	0 10 03535	JST	MIET	
0970	02102	0 12 00000	IRS	0	INCREMENT STEP COUNTER
0971	02103	0 01 02101	JMP	*-2	PLOT NEXT STEP
0972	02104	0 02 04336	LDA	MRKR	
0973	02105	0 07 04346	SJB	UNIT	
0974	02106	0 04 04336	STA	MRKR	MRKR = MRKR - UNIT
0975	02107	0 35 04336	LDX	MRKR	STEP COUNTER
0976	02110	0 10 03555	JST	MINT	
0977	02111	0 12 00000	IRS	0	INCREMENT STEP COUNTER
0978	02112	0 01 02110	JMP	*-2	PLOT NEXT STEP
0979	02113	0 35 04336	LDX	MRKR	STEP COUNTER
0980	02114	0 10 03545	JST	MIWT	
0981	02115	0 12 00000	IRS	0	INCREMENT STEP COUNTER
0982	02116	0 01 02114	JMP	*-2	PLOT NEXT STEP
0983	02117	0 02 04336	LDA	MRKR	LENGTH OF PRESENT ARM
0984	02120	0 11 04350	CAS	20NU	20NU = LENGTH OF OUTERMOST ARM
0985	02121	0 01 02071	JMP	P201	PLOT NEXT SQUARE OF SPIRAL
0986					* SQUARE SPIRAL HAS BEEN PLOTTED
0987	02122	0 10 03507	JST	MPUP	
0988	02123	0 02 04320	LDA	CNTA	COUNT A
0989	02124	000201	IAB		
0990	02125	0 02 04321	LDA	CNTB	COUNT B
0991	02126	0410 77	LLL	1	REGA = 2B+MSB A
0992	02127	0 04 04321	STA	CNTB	COUNT B
0993	02130	000201	IAB		
0994	02131	0404 77	LGR	1	REGA = A-MSB A
0995	02132	0 04 04320	STA	CNTA	COUNT A
0996	02133	000201	IAB		REGA,REGB = COUNT
0997	02134	0401 77	LRS	1	TEMPORARY COUNT TC = 0.5 COUNT
0998	02135	0 10 03772	JST	HADD	HALF ADD COUNT, TC = 1.25 COUNT
0999	02136	0 10 03772	JST	HADD	TC = 1.625 COUNT
1000	02137	0 10 03772	JST	HADD	TC = 1.8125 COUNT
1001	02140	0401 76	LRS	2	TC = 0.4531 COUNT
1002	02141	0 10 03772	JST	HADD	TC = 1.2266 COUNT
1003	02142	0401 77	LRS	1	TC = 0.6133 COUNT
1004	02143	0 10 03772	JST	HADD	TC = 1.3067 COUNT
1005	02144	0 10 03772	JST	HADD	TC = 1.6534 COUNT



\* 0520-001-H002 (016-DPT9)

DRAWING NO. 41285751-001-01

PAGE 30

1006	02145	0401 77	LRS	1	TC = 0.8267 COUNT
1007	02146	0 10 03772	JST	HADD	TC = 1.4134 COUNT
1008	02147	0 10 03772	JST	HADD	TC = 1.7067 COUNT
1009	02150	0411 71	LLS	7	REGA = (1.7067 COUNT) * (2**-8)
1010	02151	0 04 04345	STA	TMPB	TEMPORARY BUFFER
1011					
1012	02152	0 02 04346	LDA	UNIT	
1013	02153	0 05 04457	ERA	=20	
1014	02154	100040	SZE		TEST FOR EOM OPTION 2111/2113
1015	02155	0 01 02161	JMP	**+4	EOM OPTION 2112/2114 (10 STEPS/UNIT)
1016	02156	0 02 04345	LDA	TMPB	TEMPORARY BUFFER
1017	02157	0404 77	LGR	1	REGA = (1.7067 COUNT) * (2**-9)
1018	02160	100000	SKP		
1019	02161	0 02 04345	LDA	TMPB	TEMPORARY BUFFER
1020	02162	141206	AOA		ADD ONE TO A FOR ROUNDING UP VALUE
1021	02163	0404 77	LGR	1	REGA = NO OF MEMORY CYCLES/INCREMENT
1022	02164	0 04 04345	STA	TMPB	
1023					
1024	02165	0 02 04430	LDA	= '260	'260 = CHARACTER ZERO
1025	02166	0 04 04320	STA	CNTA	
1026	02167	0 04 04321	STA	CNTB	
1027	02170	0 04 04322	STA	CNTC	
1028	02171	0 04 04323	STA	CNTD	
1029	02172	0 02 04345	LDA	TMPB	NO OF MEMORY CYCLES/INCREMENT
1030	02173	0 07 04402 P202	SUB	=1000	
1031	02174	100400	SPL		TEST FOR THOUSANDS DIGIT
1032	02175	0 01 02200	JMP	**+3	NO MORE THOUSANDS DIGIT
1033	02176	0 12 04320	IRS	CNTA	CNTA = THOUSANDS DIGIT (ISO-CODE CHAR)
1034	02177	0 01 02173	JMP	P202	
1035	02200	0 06 04402	ADD	=1000	RESTORE HUNDREDS+TENS+UNITS DIGITS
1036	02201	0 07 04401 P203	SUB	=100	
1037	02202	100400	SPL		TEST FOR HUNDREDS DIGIT
1038	02203	0 01 02206	JMP	**+3	NO MORE HUNDREDS DIGIT
1039	02204	0 12 04321	IRS	CNTB	CNTB = HUNDREDS DIGIT (ISO-CODE CHAR)
1040	02205	0 01 02201	JMP	P203	
1041	02206	0 06 04401	ADD	=100	RESTORE TENS + UNITS DIGITS
1042	02207	0 07 04447 P204	SUB	=10	



\* 0520-001-H002 (016-DPT9)

DRAWING NO. 41285751-001-01

PAGE 31

1043	02210	100400	SPL		TEST FOR TENS DIGIT
1044	02211	0 01 02214	JMP	*+3	NO MORE TENS DIGIT
1045	02212	0 12 04322	IRS	CNTC	CNTC = TENS DIGIT (ISO-CODE CHAR)
1046	02213	0 01 02207	JMP	P204	
1047	02214	0 06 04447	ADD	=10	RESTORE UNITS DIGIT
1048	02215	0 06 04322	ADD	CNTC	
1049	02216	0 04 04323	STA	CNTD	CNTD = UNITS DIGIT (ISO-CODE CHAR)
1050					
1051	02217	0 02 04320	LDA	CNTA	THOUSANDS DIGIT
1052	02220	0414 70	LGL	8	THOUSANDS DIGIT IN MS HALF OF REGA
1053	02221	0 05 04321	ERA	CNTB	REGA = THOUSANDS DIGIT, HUNDREDS DIGIT
1054	02222	-0 04 04342	STA*	PNTR	STORE IN MESSAGE (REPLACE WX)
1055	02223	0 12 04342	IRS	PNTR	INCREMENT ADDRESS OF MESSAGE
1056	02224	0 02 04322	LDA	CNTC	TENS DIGIT
1057	02225	0414 70	LGL	8	TENS DIGIT IN MS HALF OF REGA
1058	02226	0 05 04323	ERA	CNTD	REGA = TENS DIGIT, UNITS DIGIT
1059	02227	-0 04 04342	STA*	PNTR	STORE IN MESSAGE (REPLACE YZ)
1060	02230	0 02 04342	LDA	PNTR	
1061	02231	0 06 04427	ADD	=8	
1062	02232	0 04 04342	STA	PNTR	
1063	02233	0 12 04330	IRS	FGRC	INCREMENT FIGURE COUNTER
1064	02234	100000	SKP		MOVE PLOTTER IN POSITION TO PLOT NEXT FIGURE
1065	02235	0 01 02247	JMP	P207	ALL FIGURES PLOTTED IN THE ROW
1066					
1067	02236	0 35 04347	LDX	10NU	STEP COUNTER (NO OF STEPS IN 10 UNITS)
1068	02237	0 10 03373	JST	MPST	
1069	02240	0 12 00000	IRS	0	INCREMENT STEP COUNTER
1070	02241	0 01 02237	JMP	*-2	MOVE PLOTTER NEXT STEP
1071	02242	0 35 04352	LDX	40NU	STEP COUNTER (NO OF STEPS IN 40 UNITS)
1072	02243	0 10 03241	JST	MPET	
1073	02244	0 12 00000	IRS	0	INCREMENT STEP COUNTER
1074	02245	0 01 02243	JMP	*-2	MOVE PLOTTER NEXT STEP
1075	02246	0 01 02063	JMP	P2NF	PLOT NEXT FIGURE
1076					
1077					
1078	02247	100002	P207 SR4		* TEST FOR REQUIREMENT OF SPEED OUTPUT TEST FOR REQUIREMENT OF SPEED OUTPUT
1079	02250	0 01 02321	JMP	P208	SPEED MESSAGE NOT REQUIRED



```
1080
1081
1082 02251 0 02 04400 LDA =-38 NUMBER OF WORDS TO BE OUTPUT
1083 02252 0 10 04030 JST 0ASR OUTPUT SPEED MESSAGE
1084 02253 106612 OCT 106612,105212 CR/LF/LF/LF
    02254 105212
1085 02255 143307 MSSG BCI 9,FGR1 MC/IN WXYZ
    02256 151261
    02257 120240
    02260 146703
    02261 127711
    02262 147240
    02263 153730
    02264 154732
    02265 120240
1086 02266 143307 BCI 9,FGR2 MC/IN WXYZ
    02267 151262
    02270 120240
    02271 146703
    02272 127711
    02273 147240
    02274 153730
    02275 154732
    02276 120240
1087 02277 143307 BCI 9,FGR3 MC/IN WXYZ
    02300 151263
    02301 120240
    02302 146703
    02303 127711
    02304 147240
    02305 153730
    02306 154732
    02307 120240
1088 02310 143307 BCI 9,FGR4 MC/IN WXYZ
    02311 151264
    02312 120240
    02313 146703
```





```
02314 127711
02315 147240
02316 153730
02317 154732
02320 120240
1089 02321 0 35 04350 P208 LDX 20NU STEP COUNTER (NO OF STEPS IN 20 UNITS)
1090 02322 0 10 03305 JST MPNT
1091 02323 0 12 00000 IRS 0 INCREMENT STEP COUNTER
1092 02324 0 01 02322 JMP *-2 MOVE PLOTTER NEXT STEP
1093 02325 0 12 04344 IRS ROWC INCREMENT ROW COUNTER
1094 02326 100000 SKP MOVE PLOTTER WEST TO PLOT NEXT ROW
1095 02327 0 01 02335 JMP P210 ALL ROWS PLOTTED, END OF PATTERN 2
1096 *
1097 02330 0 35 04357 LDX 80NU STEP COUNTER (NO OF STEPS IN 80 UNITS)
1098 02331 0 10 03263 JST MPWT
1099 02332 0 12 00000 IRS 0 INCREMENT STEP COUNTER
1100 02333 0 01 02331 JMP *-2 MOVE PLOTTER NEXT STEP
1101 02334 0 01 02056 JMP P2NR PLOT NEXT ROW OF FIGURES
1102 *
1103 02335 0 02 04341 P210 LDA PALL
1104 02336 101040 SNZ TEST FOR REQUIREMENT OF PLOTTING ALL PATRNS
1105 02337 0 01 02343 JMP PAT3 PLOT PATTERN THREE
1106 02340 0 01 01722 JMP AQTN ASK QUESTION: TEST NO?
1107 *
1108 02341 0 11 04440 P003 CAS ='263 '263 = CHARACTER THREE
1109 02342 0 01 03030 JMP P004 INPUT CHARACTER OTHER THAN THREE
1110 * * PLOT PATTERN THREE (INPUT CHAR = 3)
1111 *
1112 * PATTERN THREE (FULL DIRECTIONAL TEST - SIXTEEN POINTED STAR)
1113 *
1114 02343 0 02 04346 PAT3 LDA UNIT NUMBER OF STEPS IN ONE UNIT LENGTH (U)
1115 02344 0414 76 LGL 2 REGA = 4U
1116 02345 0 06 04346 ADD UNIT REGA = 5U
1117 02346 0414 77 LGL 1 REGA = 10U
1118 02347 0 04 04343 STA RDUS
1119 02350 0414 77 LGL 1 REGA = 20U
1120 02351 0 04 04325 STA DMTR
```



\* 0520-001-H002 (016-DPT9) DRAWING NO. 41285751-001-01

PAGE 34

```

1121
1122 02352 0414 77 * LGL 1 REGA = 4R
1123 02353 0 06 04343 ADD RDUS REGA = 5R
1124 02354 0414 77 LGL 1 REGA = 10R
1125 02355 0 06 04343 ADD RDUS REGA = 11R
1126 02356 0414 76 LGL 2 REGA = 44R
1127 02357 0 06 04343 ADD RDUS REGA = 45R
1128 02360 0414 76 LGL 2 REGA = 180R
1129 02361 0 06 04343 ADD RDUS REGA = 181R
1130 02362 0404 70 LGR 8 REGA = 181R/256 = 0.707R
1131 02363 0 04 04361 STA 707R
1132 02364 0414 77 LGL 1 REGA = 2*(0.707R) = 0.707D
1133 02365 0 04 04360 STA 707D
1134
1135 02366 0 02 04343 * LDA RDUS
1136 02367 0414 77 LGL 1 REGA = 2R
1137 02370 0 06 04343 ADD RDUS REGA = 3R
1138 02371 0414 77 LGL 1 REGA = 6R
1139 02372 0 06 04343 ADD RDUS REGA = 7R
1140 02373 0414 76 LGL 2 REGA = 28R
1141 02374 0 06 04343 ADD RDUS REGA = 29R
1142 02375 0414 77 LGL 1 REGA = 58R
1143 02376 0 06 04343 ADD RDUS REGA = 59R
1144 02377 0404 72 LGR 6 REGA = 59R/64 = 0.92R
1145 02400 0 04 04363 STA 92RD
1146 02401 0414 77 LGL 1 REGA = 2*(0.92R) = 0.92D
1147 02402 0 04 04362 STA 92DM
1148
1149 02403 0 35 04350 * LDX 20NU STEP COUNTER (NO OF STEPS IN 20 UNITS)
1150 02404 0 10 03555 JST MINT
1151 02405 0 12 00000 IRS 0 INCREMENT STEP COUNTER
1152 02406 0 01 02404 JMP *-2 MOVE PLOTTER NEXT STEP
1153
1154 02407 0 10 03535 * JST MIET
1155 02410 34 0227 DP09 SKS PLLR
1156 02411 100000 SKP EAST LIMIT REACHED
1157 02412 0 01 02407 JMP *-3 LIMIT NOT YET REACHED, MOVE EAST

```



1158	02413	0 02 04335	LDA	LMIT	
1159	02414	0404 77	LGR	1	
1160	02415	140407	TCA		
1161	02416	0 04 00000	STA	0	STEP COUNTER
1162	02417	0 10 03545	JST	MIWT	
1163	02420	0 12 00000	IRS	0	INCREMENT STEP COUNTER
1164	02421	0 01 02417	JMP	*-2	MOVE PLOTTER NEXT STEP
1165					
1166	02422	0 35 04351	LDX	30NU	STEP COUNTER (NO OF STEPS IN 30 UNITS)
1167	02423	0 10 03545	JST	MIWT	
1168	02424	0 12 00000	IRS	0	INCREMENT STEP COUNTER
1169	02425	0 01 02423	JMP	*-2	MOVE PLOTTER NEXT STEP
1170					
1171	02426	0 02 04461	LDA	=-3	NUMBER OF ROWS IN THE PATTERN
1172	02427	0 04 04344	STA	ROWC	
1173	02430	0 02 04461	P3NR LDA	=-3	NUMBER OF FIGURES IN A ROW
1174	02431	0 04 04330	STA	FGRC	
1175	02432	140040	CRA		
1176	02433	0 04 04320	STA	CNTA	
1177	02434	0 04 04321	STA	CNTB	
1178	02435	0 04 04322	STA	CNTC	
1179					
1180	02436	0 10 03635	P3NF JST	MIDN	
1181	02437	0 02 04325	LDA	DMTR	
1182	02440	140407	TCA		
1183	02441	0 04 00000	STA	0	STEP COUNTER
1184	02442	0 10 03545	JST	MIWT	
1185	02443	0 12 00000	IRS	0	INCREMENT STEP COUNTER
1186	02444	0 01 02442	JMP	*-2	PLOT NEXT STEP
1187					
1188	02445	0 10 03645	JST	MIUP	
1189	02446	0 02 04417	LDA	=1	
1190	02447	0 04 04336	STA	MRKR	
1191	02450	0 10 04012	P302 JST	CALC	
1192	02451	0 11 04377	CAS	'10000	'10000 = 0.5*(2**13)
1193	02452	0 10 03575	JST	MINW	
1194	02453	0 01 02455	JMP	*+2	



\* 0520-001-H002 (016-DPT9)

DRAWING NO. 41285751-001-01

PAGE 36

1195	02454	0 10 03545	JST	MIWT	
1196	02455	0 12 04336	IRS	MRKR	INCREMENT MARKER
1197	02456	0 02 04363	LDA	92RD	
1198	02457	0 11 04336	CAS	MRKR	TEST FOR COMPLETION OF W-NW MOVEMENT
1199	02460	0 01 02450	JMP	P302	MOVE PLOTTER NEXT STEP
1200	02461	101000	NOP		W-NW MOVEMENT OF RADIUS LENGTH COMPLETE
1201					*
1202	02462	0 02 04343	LDA	RDUS	
1203	02463	140407	TCA		
1204	02464	0 04 00000	STA	0	STEP COUNTER
1205	02465	0 10 03535	JST	MIET	
1206	02466	0 12 00000	IRS	0	INCREMENT STEP COUNTER
1207	02467	0 01 02465	JMP	*-2	MOVE PLOTTER NEXT STEP
1208					*
1209	02470	0 10 03635	JST	MIDN	
1210	02471	0 02 04417	LDA	=1	
1211	02472	0 04 04336	STA	MRKR	
1212	02473	0 10 04012	P304 JST	CALC	
1213	02474	0 11 04377	CAS	'10000	'10000 = 0.5*(2**13)
1214	02475	0 10 03615	JST	MISE	
1215	02476	0 01 02500	JMP	*+2	
1216	02477	0 10 03535	JST	MIET	
1217	02500	0 12 04336	IRS	MRKR	INCREMENT MARKER
1218	02501	0 02 04362	LDA	92DM	
1219	02502	0 11 04336	CAS	MRKR	TEST FOR COMPLETION OF E-SE MOVEMENT
1220	02503	0 01 02473	JMP	P304	PLOT NEXT STEP
1221	02504	101000	NOP		E-SE MOVEMENT OF DIAMETER LENGTH COMPLETE
1222					*
1223	02505	0 10 03645	JST	MIUP	
1224	02506	0 02 04361	LDA	707R	
1225	02507	140407	TCA		
1226	02510	0 04 00000	STA	0	STEP COUNTER
1227	02511	0 10 03615	JST	MISE	
1228	02512	0 12 00000	IRS	0	INCREMENT STEP COUNTER
1229	02513	0 01 02511	JMP	*-2	MOVE PLOTTER NEXT STEP
1230					*
1231	02514	0 02 04417	LDA	=1	



```
1232 02515 0 04 04336 STA MRKR
1233 02516 0 10 04012 P306 JST CALC
1234 02517 0 11 04377 CAS ='10000 '10000 = 0.5*(2**13)
1235 02520 0 10 03575 JST MINW
1236 02521 0 01 02523 JMP *+2
1237 02522 0 10 03545 JST MIWT
1238 02523 0 12 04336 IRS MRKR INCREMENT MARKER
1239 02524 0 02 04363 LDA 92RD
1240 02525 0 11 04336 CAS MRKR TEST FOR COMPLETION OF W-NW MOVEMENT
1241 02526 0 01 02516 JMP P306 MOVE PLOTTER NEXT STEP
1242 02527 101000 NOP W-NW MOVEMENT OF RADIUS LENGTH COMPLETE
1243
1244 02530 0 10 03635 * JST MIDN
1245 02531 0 02 04360 LDA 707D
1246 02532 140407 TCA
1247 02533 0 04 00000 STA 0 STEP COUNTER
1248 02534 0 10 03575 JST MINW
1249 02535 0 12 00000 IRS 0 INCREMENT STEP COUNTER
1250 02536 0 01 02534 JMP *-2 PLOT NEXT STEP
1251
1252 02537 0 10 03645 * JST MIUP
1253 02540 0 02 04417 LDA =1
1254 02541 0 04 04336 STA MRKR
1255 02542 0 10 04012 P308 JST CALC
1256 02543 0 11 04377 CAS ='10000 '10000 = 0.5*(2**13)
1257 02544 0 10 03575 JST MINW
1258 02545 0 01 02547 JMP *+2
1259 02546 0 10 03555 JST MINT
1260 02547 0 12 04336 IRS MRKR INCREMENT MARKER
1261 02550 0 02 04363 LDA 92RD
1262 02551 0 11 04336 CAS MRKR TEST FOR COMPLETION OF N-NW MOVEMENT
1263 02552 0 01 02542 JMP P308 MOVE PLOTTER NEXT STEP
1264 02553 101000 NOP N-NW MOVEMENT OF RADIUS LENGTH COMPLETE
1265
1266 02554 0 02 04361 * LDA 707R
1267 02555 140407 TCA
1268 02556 0 04 00000 STA 0 STEP COUNTER
```



\* 0520-001-H002 (016-DPT9)

DRAWING NO. 41285751-001-01

PAGE 38

```
1269 02557 0 10 03615 JST MISE
1270 02560 0 12 00000 IRS 0 INCREMENT STEP COUNTER
1271 02561 0 01 02557 JMP *-2 MOVE PLOTTER NEXT STEP
1272 *
1273 02562 0 10 03635 JST MIDN
1274 02563 0 02 04417 LDA =1
1275 02564 0 04 04336 STA MRKR
1276 02565 0 10 04012 P310 JST CALC
1277 02566 0 11 04377 CAS ='10000 '10000 = 0.5*(2**13)
1278 02567 0 10 03615 JST MISE
1279 02570 0 01 02572 JMP **2
1280 02571 0 10 03605 JST MIST
1281 02572 0 12 04336 IRS MRKR INCREMENT MARKER
1282 02573 0 02 04362 LDA 92DM
1283 02574 0 11 04336 CAS MRKR TEST FOR COMPLETION OF S-SE MOVEMENT
1284 02575 0 01 02565 JMP P310 PLOT NEXT STEP
1285 02576 101000 NOP S-SE MOVEMENT OF DIAMETER LENGTH COMPLETE
1286 *
1287 02577 0 10 03645 JST MIUP
1288 02600 0 02 04343 LDA RDUS
1289 02601 140407 TCA
1290 02602 0 04 00000 STA 0 STEP COUNTER
1291 02603 0 10 03605 JST MIST
1292 02604 0 12 00000 IRS 0 INCREMENT STEP COUNTER
1293 02605 0 01 02603 JMP *-2 MOVE PLOTTER NEXT STEP
1294 *
1295 02606 0 02 04417 LDA =1
1296 02607 0 04 04336 STA MRKR
1297 02610 0 10 04012 P312 JST CALC
1298 02611 0 11 04377 CAS ='10000 '10000 = 0.5*(2**13)
1299 02612 0 10 03575 JST MINW
1300 02613 0 01 02615 JMP **2
1301 02614 0 10 03555 JST MINT
1302 02615 0 12 04336 IRS MRKR INCREMENT MARKER
1303 02616 0 02 04363 LDA 92RD
1304 02617 0 11 04336 CAS MRKR TEST FOR COMPLETION OF N-NW MOVEMENT
1305 02620 0 01 02610 JMP P312 MOVE PLOTTER NEXT STEP
```



1306	02621	101000		NOP		N-NW MOVEMENT OF DIAMETER LENGTH COMPLETE
1307			*			
1308	02622	0 10 03635		JST	MIDN	
1309	02623	0 02 04325		LDA	DMTR	
1310	02624	140407		TCA		
1311	02625	0 04 00000		STA	0	STEP COUNTER
1312	02626	0 10 03555		JST	MINT	
1313	02627	0 12 00000		IRS	0	INCREMENT STEP COUNTER
1314	02630	0 01 02626		JMP	*-2	PLOT NEXT STEP
1315			*			
1316	02631	0 10 03645		JST	MIUP	
1317	02632	0 02 04417		LDA	=1	
1318	02633	0 04 04336		STA	MRKR	
1319	02634	0 10 04012	P314	JST	CALC	
1320	02635	0 11 04377		CAS	'10000	'10000 = 0.5*(2**13)
1321	02636	0 10 03565		JST	MINE	
1322	02637	0 01 02641		JMP	*+2	
1323	02640	0 10 03555		JST	MINT	
1324	02641	0 12 04336		IRS	MRKR	INCREMENT MARKER
1325	02642	0 02 04363		LDA	92RD	
1326	02643	0 11 04336		CAS	MRKR	TEST FOR COMPLETION OF N-NE MOVEMENT
1327	02644	0 01 02634		JMP	P314	MOVE PLOTTER NEXT STEP
1328	02645	101000		NOP		N-NE MOVEMENT OF RADIUS LENGTH COMPLETE
1329			*			
1330	02646	0 02 04343		LDA	RDUS	
1331	02647	140407		TCA		
1332	02650	0 04 00000		STA	0	STEP COUNTER
1333	02651	0 10 03605		JST	MIST	
1334	02652	0 12 00000		IRS	0	INCREMENT STEP COUNTER
1335	02653	0 01 02651		JMP	*-2	MOVE PLOTTER NEXT STEP
1336			*			
1337	02654	0 10 03635		JST	MIDN	
1338	02655	0 02 04417		LDA	=1	
1339	02656	0 04 04336		STA	MRKR	
1340	02657	0 10 04012	P316	JST	CALC	
1341	02660	0 11 04377		CAS	'10000	'10000 = 0.5*(2**13)
1342	02661	0 10 03625		JST	MISW	



\* 0520-001-H002 (016-DPT9)

DRAWING NO. 41285751-001-01

PAGE 40

```
1343 02662 0 01 02664 JMP **2
1344 02663 0 10 03605 JST MIST
1345 02664 0 12 04336 IRS MRKR INCREMENT MARKER
1346 02665 0 02 04362 LDA 92DM
1347 02666 0 11 04336 CAS MRKR TEST FOR COMPLETION OF S-SW MOVEMENT
1348 02667 0 01 02657 JMP P316 PLOT NEXT STEP
1349 02670 101000 NOP S-SW MOVEMENT OF DIAMETER LENGTH COMPLETE
1350
1351 02671 0 10 03645 * JST MIUP
1352 02672 0 02 04361 LDA 707R
1353 02673 140407 TCA
1354 02674 0 04 00000 STA 0 STEP COUNTER
1355 02675 0 10 03625 JST MISW
1356 02676 0 12 00000 IRS 0 INCREMENT STEP COUNTER
1357 02677 0 01 02675 JMP *-2 MOVE PLOTTER NEXT STEP
1358
1359 02700 0 02 04417 * LDA =1
1360 02701 0 04 04336 STA MRKR
1361 02702 0 10 04012 P318 JST CALC
1362 02703 0 11 04377 CAS ='10000 '10000 = 0.5*(2**13)
1363 02704 0 10 03565 JST MINE
1364 02705 0 01 02707 JMP **2
1365 02706 0 10 03555 JST MINT
1366 02707 0 12 04336 IRS MRKR INCREMENT MARKER
1367 02710 0 02 04363 LDA 92RD
1368 02711 0 11 04336 CAS MRKR TEST FOR COMPLETION OF N-NE MOVEMENT
1369 02712 0 01 02702 JMP P318 MOVE PLOTTER NEXT STEP
1370 02713 101000 NOP N-NE MOVEMENT OF RADIUS LENGTH COMPLETE
1371
1372 02714 0 10 03635 * JST MIDN
1373 02715 0 02 04360 LDA 707D
1374 02716 140407 TCA
1375 02717 0 04 00000 STA 0 STEP COUNTER
1376 02720 0 10 03565 JST MINE
1377 02721 0 12 00000 IRS 0 INCREMENT STEP COUNTER
1378 02722 0 01 02720 JMP *-2 MOVE PLOTTER NEXT STEP
1379 *
```





```
1380 02723 0 10 03645 JST MIUP
1381 02724 0 02 04417 LDA =1
1382 02725 0 04 04336 STA MRKR
1383 02726 0 10 04012 P320 JST CALC
1384 02727 0 11 04377 CAS ='10000 '10000 = 0.5*(2**13)
1385 02730 0 10 03565 JST MINE
1386 02731 0 01 02733 JMP *+2
1387 02732 0 10 03535 JST MIET
1388 02733 0 12 04336 IRS MRKR INCREMENT MARKER
1389 02734 0 02 04363 LDA 92RD
1390 02735 0 11 04336 CAS MRKR TEST FOR COMPLETION OF E-NE MOVEMENT
1391 02736 0 01 02726 JMP P320 MOVE PLOTTER NEXT STEP
1392 02737 101000 NOP E-NE MOVEMENT OF RADIUS LENGTH COMPLETE
1393
1394 02740 0 02 04361 LDA 707R
1395 02741 140407 TCA
1396 02742 0 04 00000 STA 0 STEP COUNTER
1397 02743 0 10 03625 JST MISW
1398 02744 0 12 00000 IRS 0 INCREMENT STEP COUNTER
1399 02745 0 01 02743 JMP *-2 MOVE PLOTTER NEXT STEP
1400
1401 02746 0 10 03635 JST MIDN
1402 02747 0 02 04417 LDA =1
1403 02750 0 04 04336 STA MRKR
1404 02751 0 10 04012 P322 JST CALC
1405 02752 0 11 04377 CAS ='10000 '10000 = 0.5*(2**13)
1406 02753 0 10 03625 JST MISW
1407 02754 0 01 02756 JMP *+2
1408 02755 0 10 03545 JST MIWT
1409 02756 0 12 04336 IRS MRKR INCREMENT MARKER
1410 02757 0 02 04362 LDA 92DM
1411 02760 0 11 04336 CAS MRKR TEST FOR COMPLETION OF W-SW MOVEMENT
1412 02761 0 01 02751 JMP P322 PLOT NEXT STEP
1413 02762 101000 NOP W-SW MOVEMENT OF DIAMETER LENGTH COMPLETE
1414
1415 02763 0 10 03645 JST MIUP
1416 02764 0 02 04417 LDA =1
```



\* 0520-001-H002 (016-DPT9)

DRAWING NO. 41285751-001-01

PAGE 42

```
1417 02765 0 04 04336 STA MRKR
1418 02766 0 10 04012 P330 JST CALC
1419 02767 0 11 04377 CAS ='10000 '10000 = 0.5*(2**13)
1420 02770 0 10 03565 JST MINE
1421 02771 0 01 02773 JMP *+2
1422 02772 0 10 03535 JST MIET
1423 02773 0 12 04336 IRS MRKR INCREMENT MARKER
1424 02774 0 02 04363 LDA 92RD
1425 02775 0 11 04336 CAS MRKR TEST FOR COMPLETION OF E-NE MOVEMENT
1426 02776 0 01 02766 JMP P330 MOVE PLOTTER NEXT STEP
1427 02777 101000 NOP E-NE MOVEMENT OF RADIUS LENGTH COMPLETE
1428 *
1429 03000 0 12 04330 IRS FGRC INCREMENT FIGURE COUNTER
1430 03001 100000 SKP MOVE PLOTTER EAST TO PLOT NEXT FIGURE
1431 03002 0 01 03010 JMP P350 ALL FIGURES PLOTTED IN THE ROW
1432 03003 0 35 04354 LDX 50NU STEP COUNTER (NO OF STEPS IN 50 UNITS)
1433 03004 0 10 03535 JST MIET
1434 03005 0 12 00000 IRS 0 INCREMENT STEP COUNTER
1435 03006 0 01 03004 JMP *-2 MOVE PLOTTER NEXT STEP
1436 03007 0 01 02436 JMP P3NF PLOT NEXT FIGURE
1437 *
1438 03010 0 35 04351 P350 LDX 30NU STEP COUNTER (NO OF STEPS IN 30 UNITS)
1439 03011 0 10 03555 JST MINT
1440 03012 0 12 00000 IRS 0 INCREMENT STEP COUNTER
1441 03013 0 01 03011 JMP *-2 MOVE PLOTTER NEXT STEP
1442 *
1443 03014 0 12 04344 IRS ROWC INCREMENT ROW COUNTER
1444 03015 100000 SKP MOVE PLOTTER WEST TO PLOT NEXT ROW
1445 03016 0 01 03024 JMP P370 ALL ROWS PLOTTED, END OF PATTERN 3
1446 *
1447 03017 0 35 04356 LDX 70NU STEP COUNTER (NO OF STEPS IN 70 UNITS)
1448 03020 0 10 03545 JST MIWT
1449 03021 0 12 00000 IRS 0 INCREMENT STEP COUNTER
1450 03022 0 01 03020 JMP *-2 MOVE PLOTTER NEXT STEP
1451 03023 0 01 02430 JMP P3NR PLOT NEXT ROW OF FIGURES
1452 *
1453 03024 0 02 04341 P370 LDA PALL
```



\* 0520-001-H002 (016-DPT9)

DRAWING NO. 41285751-001-01

PAGE 43

```
1454 03025 101040 SVZ TEST FOR REQUIREMENT OF PLOTTING ALL PATRNS
1455 03026 0 01 03032 JMP PAT4 PLOT PATTERN FOUR
1456 03027 0 01 01722 JMP AQTN ASK QUESTION: TEST NO?
1457 *
1458 03030 0 11 04435 P004 CAS '=264 '264 = CHARACTER FOUR
1459 03031 0 01 03205 JMP P00E INPUT CHARACTER OTHER THAN FOUR
1460 * * PLOT PATTERN FOUR (INPUT CHAR = 4)
1461 *
1462 * PATTERN FOUR (ALIGNMENT TEST - DIAMOND MESH)
1463 *
1464 03032 0 35 04347 PAT4 LDX 10NU STEP COUNTER (NO OF STEPS IN 10 UNITS)
1465 03033 0 10 03305 JST MPNT
1466 03034 0 12 00000 IRS 0 INCREMENT STEP COUNTER
1467 03035 0 01 03033 JMP *-2 MOVE PLOTTER NEXT STEP
1468 03036 0 10 03224 JST MPCT
1469 03037 0 35 04355 LDX 60NU STEP COUNTER (NO OF STEPS IN 60 UNITS)
1470 03040 0 10 03263 JST MPWT
1471 03041 0 12 00000 IRS 0 INCREMENT STEP COUNTER
1472 03042 0 01 03040 JMP *-2 MOVE PLOTTER NEXT STEP
1473 *
1474 03043 0 02 04411 LDA =-6 NUMBER OF ROWS IN THE PATTERN
1475 03044 0 04 04344 STA ROWC
1476 03045 0 02 04411 P4NR LDA =-6 NUMBER OF FIGURES IN A ROW
1477 03046 0 04 04330 STA FGRC
1478 03047 0 10 03461 JST MPDN
1479 *
1480 03050 0 35 04347 P4NF LDX 10NU STEP COUNTER (NO OF STEPS IN 10 UNITS)
1481 03051 0 10 03241 JST MPET
1482 03052 0 12 00000 IRS 0 INCREMENT STEP COUNTER
1483 03053 0 01 03051 JMP *-2 PLOT NEXT STEP
1484 03054 0 35 04347 LDX 10NU STEP COUNTER (NO OF STEPS IN 10 UNITS)
1485 03055 0 10 03327 JST MPNE
1486 03056 0 12 00000 IRS 0 INCREMENT STEP COUNTER
1487 03057 0 01 03055 JMP *-2 PLOT NEXT STEP
1488 03060 0 35 04347 LDX 10NU STEP COUNTER (NO OF STEPS IN 10 UNITS)
1489 03061 0 10 03351 JST MPNW
1490 03062 0 12 00000 IRS 0 INCREMENT STEP COUNTER
```



1491	03063	0 01	03061	JMP	*-2	PLOT NEXT STEP
1492	03064	0 35	04347	LDX	10NU	STEP COUNTER (NO OF STEPS IN 10 UNITS)
1493	03065	0 10	03437	JST	MPSW	
1494	03066	0 12	00000	IRS	0	INCREMENT STEP COUNTER
1495	03067	0 01	03065	JMP	*-2	PLOT NEXT STEP
1496	03070	0 35	04347	LDX	10NU	STEP COUNTER (NO OF STEPS IN 10 UNITS)
1497	03071	0 10	03415	JST	MPSE	
1498	03072	0 12	00000	IRS	0	INCREMENT STEP COUNTER
1499	03073	0 01	03071	JMP	*-2	PLOT NEXT STEP
1500	03074	0 35	04347	LDX	10NU	STEP COUNTER (NO OF STEPS IN 10 UNITS)
1501	03075	0 10	03241	JST	MPET	
1502	03076	0 12	00000	IRS	0	INCREMENT STEP COUNTER
1503	03077	0 01	03075	JMP	*-2	PLOT NEXT STEP
1504	03100	0 12	04330	IRS	FGRC	INCREMENT FIGURE COUNTER
1505	03101	0 01	03050	JMP	P4NF	PLOT NEXT FIGURE
1506						
1507	03102	0 10	03507	JST	MPUP	
1508	03103	0 02	04461	LDA	=-3	NUMBER OF PAIRS OF LINES TO BE DRAWN
1509	03104	0 04	04324	STA	CNTR	LINE-PAIR COUNTER
1510	03105	0 35	04347	LDX	10NU	STEP COUNTER (NO OF STEPS IN 10 UNITS)
1511	03106	0 10	03263	JST	MPWT	
1512	03107	0 12	00000	IRS	0	INCREMENT STEP COUNTER
1513	03110	0 01	03106	JMP	*-2	MOVE PLOTTER NEXT STEP
1514	03111	0 10	03461	JST	MPDN	
1515	03112	0 35	04350	LDX	20NU	STEP COUNTER (NO OF STEPS IN 20 UNITS)
1516	03113	0 10	03305	JST	MPNT	
1517	03114	0 12	00000	IRS	0	INCREMENT STEP COUNTER
1518	03115	0 01	03113	JMP	*-2	PLOT NEXT STEP
1519	03116	0 10	03507	JST	MPUP	
1520	03117	0 35	04350	LDX	20NU	STEP COUNTER (NO OF STEPS IN 20 UNITS)
1521	03120	0 10	03263	JST	MPWT	
1522	03121	0 12	00000	IRS	0	INCREMENT STEP COUNTER
1523	03122	0 01	03120	JMP	*-2	MOVE PLOTTER NEXT STEP
1524	03123	0 10	03461	JST	MPDN	
1525	03124	0 35	04350	LDX	20NU	STEP COUNTER (NO OF STEPS IN 20 UNITS)
1526	03125	0 10	03373	JST	MPST	
1527	03126	0 12	00000	IRS	0	INCREMENT STEP COUNTER



\* 0520-001-H002 (016-DPT9)

DRAWING NO. 41285751-001-01

PAGE 45

1528	03127	0 01	03125	JMP	*-2	PLOT NEXT STEP
1529	03130	0 10	03507	JST	MPUP	
1530	03131	0 35	04347	LDX	10NU	STEP COUNTER (NO OF STEPS IN 10 UNITS)
1531	03132	0 10	03263	JST	MPWT	
1532	03133	0 12	00000	IRS	0	INCREMENT STEP COUNTER
1533	03134	0 01	03132	JMP	*-2	MOVE PLOTTER NEXT STEP
1534	03135	0 12	04324	IRS	CNTR	INCREMENT LINE-PAIR COUNTER
1535	03136	0 01	03105	JMP	P401	PLOT NEXT PAIR OF LINES
1536						
1537	03137	0 35	04347	LDX	10NU	STEP COUNTER (NO OF STEPS IN 10 UNITS)
1538	03140	0 10	03305	JST	MPNT	
1539	03141	0 12	00000	IRS	0	INCREMENT STEP COUNTER
1540	03142	0 01	03140	JMP	*-2	MOVE PLOTTER NEXT STEP
1541	03143	0 10	03461	JST	MPDN	
1542	03144	0 02	04376	LDA	=-120	NO OF UNIT LENGTHS TO BE PLOTTED
1543	03145	0 04	04324	STA	CNTR	UNIT COUNTER
1544	03146	0 35	04340	LDX	NUNT	STEP COUNTER (NO OF STEPS IN 1 UNIT)
1545	03147	0 10	03241	JST	MPET	
1546	03150	0 12	00000	IRS	0	INCREMENT STEP COUNTER
1547	03151	0 01	03147	JMP	*-2	PLOT NEXT STEP
1548	03152	0 12	04324	IRS	CNTR	INCREMENT UNIT COUNTER
1549	03153	0 01	03146	JMP	P402	PLOT NEXT UNIT LENGTH
1550	03154	0 10	03507	JST	MPUP	
1551	03155	0 35	04347	LDX	10NU	STEP COUNTER (NO OF STEPS IN 10 UNITS)
1552	03156	0 10	03305	JST	MPNT	
1553	03157	0 12	00000	IRS	0	INCREMENT STEP COUNTER
1554	03160	0 01	03156	JMP	*-2	MOVE PLOTTER NEXT STEP
1555	03161	0 02	04344	LDA	ROWC	
1556	03162	0 05	04463	ERA	=-1	
1557	03163	101040		SNZ		TEST FOR LAST ROW
1558	03164	0 10	03461	JST	MPDN	
1559	03165	0 02	04376	LDA	=-120	NO OF UNIT LENGTHS TO BE MOVED
1560	03166	0 04	04324	STA	CNTR	UNIT COUNTER
1561	03167	0 35	04340	LDX	NUNT	STEP COUNTER (NO OF STEPS IN ONE UNIT)
1562	03170	0 10	03263	JST	MPWT	
1563	03171	0 12	00000	IRS	0	INCREMENT STEP COUNTER
1564	03172	0 01	03170	JMP	*-2	MOVE PLOTTER NEXT STEP



\* 0520-001-H002 (016-DPT9) DRAWING NO. 41285751-001-01

PAGE 46

```
1565 03173 0 12 04324 IRS CNTR INCREMENT UNIT COUNTER
1566 03174 0 01 03167 JMP P403 MOVE PLOTTER NEXT UNIT LENGTH
1567 03175 0 12 04344 IRS ROWC INCREMENT ROW COUNTER
1568 03176 0 01 03045 JMP P4NR PLOT NEXT ROW OF FIGURES
1569 03177 0 10 03507 JST MPUP
1570 03200 0 35 04350 LDX 20NU STEP COUNTER (NO OF STEPS IN 20 UNITS)
1571 03201 0 10 03305 JST MPNT
1572 03202 0 12 00000 IRS 0 INCREMENT STEP COUNTER
1573 03203 0 01 03201 JMP *-2 MOVE PLOTTER NEXT STEP
1574 *
1575 03204 0 01 01722 JMP AQTN ASK QUESTION: TEST NO?
1576 *
1577 03205 0 05 04375 POOE ERA ='305 '305 = CHARACTER E
1578 03206 100040 SZE TEST FOR CHARACTER E
1579 03207 0 01 01725 JMP QST6 INVALID CHARACTER, REPEAT THE QUESTION
1580 * * CHAR E (END OF TEST)
1581 *
1582 * OUTPUT END HEADING MESSAGE TO ASR
1583 *
1584 03210 0 02 04432 LDA =-8 NUMBER OF WORDS TO BE OUTPUT
1585 03211 0 10 04030 JST OASR
1586 03212 105212 OCT 105212 LF/LF
1587 03213 142716 BCI 6,END 016-DPT9
03214 142240
03215 147661
03216 133255
03217 142320
03220 152271
1588 03221 105212 OCT 105212 LF/LF
1589 *
1590 03222 000000 HLT
1591 03223 0 01 01000 JMP STRT RESTART
1592 *
1593 *
1594 * SUBROUTINES
1595 *
1596 * MOVE PLOTTER TO CENTRE (WITHOUT INTERRUPT)
```



\* 0520-001-H002 (016-DPT9)

DRAWING NO. 41285751-001-01

PAGE 47

```
1597 03224 0 000000 MPCT DAC ** MOVE PLOTTER TO CENTRE (WITHOUT INT)
1598 03225 0 10 03241 JST MPET
1599 03226 34 0227 DP10 SKS PLLR
1600 03227 100000 SKP EAST LIMIT REACHED
1601 03230 0 01 03225 JMP *-3 LIMIT NOT YET REACHED, MOVE EAST
1602 03231 0 02 04335 LDA LMIT
1603 03232 0404 77 LGR 1
1604 03233 140407 TCA
1605 03234 0 04 00000 STA 0 STEP COUNTER
1606 03235 0 10 03263 JST MPWT
1607 03236 0 12 00000 IRS 0 INCREMENT STEP COUNTER
1608 03237 0 01 03235 JMP *-2 MOVE PLOTTER NEXT STEP
1609 03240 -0 01 03224 JMP* MPCT EXIT FROM SUBROUTINE
1610
1611 *
* MOVE PLOTTER EAST ONE STEP (WITHOUT INTERRUPT)
1612 03241 0 000000 MPET DAC ** MOVE PLOTTER EAST (WITHOUT INT)
1613 03242 14 0127 DP11 OCP PLET EAST - CARRIAGE RIGHT
1614 03243 34 0127 DP12 SKS PLNB SKIP IF PLOTTER NOT BUSY
1615 03244 0 01 03251 JMP PET1 PLOTTER BUSY, OK
1616 03245 0 10 04150 JST ERRR ERROR ROUTINE
1617 03246 101000 NOP
1618 03247 147302 BCI 2,NBET P NOT BUSY IMMEDIATELY AFTER MOVING EAST
03250 142724
1619 03251 0 02 04327 PET1 LDA DRTR DIRECTIONAL TIMER 4(4.2) MS
1620 03252 34 0127 PET0 SKS PLNB SKIP IF PLOTTER NOT BUSY
1621 03253 100000 SKP PLOTTER BUSY, DELAY LOOP
1622 03254 -0 01 03241 JMP* MPET EXIT FROM SUBROUTINE
1623 03255 141206 ACA ACA ACC ONE - A
1624 03256 101040 SNZ TEST FOR COMPLETION OF 4(4.2) MS
1625 03257 0 10 04150 JST ERRR ERROR ROUTINE
1626 03260 0 01 03252 JMP PET0 DELAY LOOP OF 4(4.2) MILLI-SECONDS
1627 03261 141323 BCI 2,BSET PLOTTER BUSY 4(4.2) MS AFTER MOVING EAST
03262 142724
1628
1629 *
* MOVE PLOTTER WEST ONE STEP (WITHOUT INTERRUPT)
1630 03263 0 000000 MPWT DAC ** MOVE PLOTTER WEST (WITHOUT INT)
1631 03264 14 0227 DP14 OCP PLWT WEST-CARRIAGE LEFT
```



\* 0520-001-H002 (016-DPT9)

DRAWING NO. 41285751-001-01

PAGE 48

```

1632 03265 34 0127 DP15 SKS PLNB SKIP IF PLOTTER NOT BUSY
1633 03266 0 01 03273 JMP PWT1 PLOTTER BUSY, OK
1634 03267 0 10 04150 JST ERRR ERROR ROUTINE
1635 03270 101000 NOP
1636 03271 147302 BCI 2,NBWT P NOT BUSY IMMEDIATELY AFTER MOVING WEST
      03272 153724
1637 03273 0 02 04327 PWT1 LDA DRTR DIRECTIONAL TIMER 4(4.2) MS
1638 03274 34 0127 PWT0 SKS PLNB SKIP IF PLOTTER NOT BUSY
1639 03275 100000 SKP PLOTTER BUSY, DELAY LOOP
1640 03276 -0 01 03263 JMP* MPWT EXIT FROM SUBROUTINE
1641 03277 141206 AOA
1642 03300 101040 SNZ TEST FOR COMPLETION OF 4(4.2) MS
1643 03301 0 10 04150 JST ERRR ERROR ROUTINE
1644 03302 0 01 03274 JMP PWT0 DELAY LOOP OF 4(4.2) MILLI-SECONDS
1645 03303 141323 BCI 2,BSWT PLOTTER BUSY 4(4.2) MS AFTER MOVING WEST
      03304 153724
1646
1647 *
      * MOVE PLOTTER NORTH ONE STEP (WITHOUT INTERRUPT)
1648 03305 0 000000 MPNT DAC ** MOVE PLOTTER NORTH (WITHOUT INT)
1649 03306 14 0427 DP17 OCP PLNT NORTH - DRUM UP
1650 03307 34 0127 DP18 SKS PLNB SKIP IF PLOTTER NOT BUSY
1651 03310 0 01 03315 JMP PNT1 PLOTTER BUSY, OK
1652 03311 0 10 04150 JST ERRR ERROR ROUTINE
1653 03312 101000 NOP
1654 03313 147302 BCI 2,NBNT P NOT BUSY IMMEDIATELY AFTER MOVING NORTH
      03314 147324
1655 03315 0 02 04327 PNT1 LDA DRTR DIRECTIONAL TIMER 4(4.2) MS
1656 03316 34 0127 PNT0 SKS PLNB SKIP IF PLOTTER NOT BUSY
1657 03317 100000 SKP PLOTTER BUSY, DELAY LOOP
1658 03320 -0 01 03305 JMP* MPNT EXIT FROM SUBROUTINE
1659 03321 141206 AOA
1660 03322 101040 SNZ TEST FOR COMPLETION OF 4(4.2) MS
1661 03323 0 10 04150 JST ERRR ERROR ROUTINE
1662 03324 0 01 03316 JMP PNT0 DELAY LOOP OF 4(4.2) MILLI-SECONDS
1663 03325 141323 BCI 2,BSNT PLOTTER BUSY 4(4.2) MS AFTER MOVING NORTH
      03326 147324
1664 *

```





```
1665 * MOVE PLOTTER NORTH-EAST ONE STEP (WITHOUT INTERRUPT)
1666 03327 0 000000 MPNE DAC ** MOVE PLOTTER NORTH-EAST (WITHOUT INT)
1667 03330 14 0527 DP20 OCP PLNE NORTH EAST-DRUM UP, CARRIAGE RIGHT
1668 03331 34 0127 DP21 SKS PLNB SKIP IF PLOTTER NOT BUSY
1669 03332 0 01 03337 JMP PNE1 PLOTTER BUSY, OK
1670 03333 0 10 04150 JST ERRR ERROR ROUTINE
1671 03334 101000 NOP
1672 03335 147302 BCI 2,NBNE P NOT BUSY IMMEDIATELY AFTER MOVING N-EAST
      03336 147305
1673 03337 0 02 04327 PNE1 LDA DRTR DIRECTIONAL TIMER 4(4.2) MS
1674 03340 34 0127 PNE0 SKS PLNB SKIP IF PLOTTER NOT BUSY
1675 03341 100000 SKP PLOTTER BUSY, DELAY LOOP
1676 03342 -0 01 03327 JMP* MPNE EXIT FROM SUBROUTINE
1677 03343 141206 AOA
1678 03344 101040 SVZ TEST FOR COMPLETION OF 4(4.2) MS
1679 03345 0 10 04150 JST ERRR ERROR ROUTINE
1680 03346 0 01 03340 JMP PNE0 DELAY LOOP OF 4(4.2) MILLI-SECONDS
1681 03347 141323 BCI 2,BSNE PLOTTER BUSY 4(4.2) MS AFTER MOVING N-EAST
      03350 147305
1682 *
1683 * MOVE PLOTTER NORTH-WEST ONE STEP (WITHOUT INTERRUPT)
1684 03351 0 000000 MPNW DAC ** MOVE PLOTTER NORTH-WEST (WITHOUT INT)
1685 03352 14 0627 DP23 OCP PLNW NORTH WEST - DRUM UP, CARRIAGE LEFT
1686 03353 34 0127 DP24 SKS PLNB SKIP IF PLOTTER NOT BUSY
1687 03354 0 01 03361 JMP PNW1 PLOTTER BUSY, OK
1688 03355 0 10 04150 JST ERRR ERROR ROUTINE
1689 03356 101000 NOP
1690 03357 147302 BCI 2,NBNW P NOT BUSY IMMEDIATELY AFTER MOVING N-WEST
      03360 147327
1691 03361 0 02 04327 PNW1 LDA DRTR DIRECTIONAL TIMER 4(4.2) MS
1692 03362 34 0127 PNW0 SKS PLNB SKIP IF PLOTTER NOT BUSY
1693 03363 100000 SKP PLOTTER BUSY, DELAY LOOP
1694 03364 -0 01 03351 JMP* MPNW EXIT FROM SUBROUTINE
1695 03365 141206 AOA
1696 03366 101040 SVZ TEST FOR COMPLETION OF 4(4.2) MS
1697 03367 0 10 04150 JST ERRR ERROR ROUTINE
1698 03370 0 01 03362 JMP PNW0 DELAY LOOP OF 4(4.2) MILLI-SECONDS
```



```
1699 03371 141323          BCI  2,BSNW          PLOTTER BUSY 4(4.2) MS AFTER MOVING N-WEST
      03372 147327
1700
1701          *
1702 03373 0 000000  MPST DAC  **          MOVE PLOTTER SOUTH (WITHOUT INT)
1703 03374 14 1027   DP26 OCP  PLST          SOUTH - DRUM DOWN
1704 03375 34 0127   DP27 SKS  PLNB          SKIP IF PLOTTER NOT BUSY
1705 03376 0 01 03403  JMP  PST1          PLOTTER BUSY, OK
1706 03377 0 10 04150  JST  ERRR          ERROR ROUTINE
1707 03400 101000      NOP
1708 03401 147302          BCI  2,NBST          P NOT BUSY IMMEDIATELY AFTER MOVING SOUTH
      03402 151724
1709 03403 0 02 04327  PST1 LDA  DRTR          DIRECTIONAL TIMER 4(4.2) MS
1710 03404 34 0127   PST0 SKS  PLNB          SKIP IF PLOTTER NOT BUSY
1711 03405 100000      SKP          PLOTTER BUSY, DELAY LOOP
1712 03406 -0 01 03373  JMP*  MPST          EXIT FROM SUBROUTINE
1713 03407 141206      AOA
1714 03410 101040      SNZ          TEST FOR COMPLETION OF 4(4.2) MS
1715 03411 0 10 04150  JST  ERRR          ERROR ROUTINE
1716 03412 0 01 03404  JMP  PST0          DELAY LOOP OF 4(4.2) MILLI-SECONDS
1717 03413 141323          BCI  2,BSST          PLOTTER BUSY 4(4.2) MS AFTER MOVING SOUTH
      03414 151724
1718
1719          *
1720 03415 0 000000  MPSE DAC  **          MOVE PLOTTER SOUTH-EAST (WITHOUT INT)
1721 03416 14 1127   DP29 OCP  PLSE          SOUTH EAST - DRUM DOWN, CARRIAGE RIGHT
1722 03417 34 0127   DP30 SKS  PLNB          SKIP IF PLOTTER NOT BUSY
1723 03420 0 01 03425  JMP  PSE1          PLOTTER BUSY, OK
1724 03421 0 10 04150  JST  ERRR          ERROR ROUTINE
1725 03422 101000      NOP
1726 03423 147302          BCI  2,NBSE          P NOT BUSY IMMEDIATELY AFTER MOVING S-EAST
      03424 151705
1727 03425 0 02 04327  PSE1 LDA  DRTR          DIRECTIONAL TIMER 4(4.2) MS
1728 03426 34 0127   PSE0 SKS  PLNB          SKIP IF PLOTTER NOT BUSY
1729 03427 100000      SKP          PLOTTER BUSY, DELAY LOOP
1730 03430 -0 01 03415  JMP*  MPSE          EXIT FROM SUBROUTINE
1731 03431 141206      AOA
```



\* 0520-001-H002 (016-DPT9)

DRAWING NO. 41285751-001-01

PAGE 51

```
1732 03432 101040 SVZ TEST FOR COMPLETION OF 4(4.2) MS
1733 03433 0 10 04150 JST ERRR ERROR ROUTINE
1734 03434 0 01 03426 JMP PSE0 DELAY LOOP OF 4(4.2) MILLI-SECONDS
1735 03435 141323 BCI 2,BSSE PLOTTER BUSY 4(4.2) MS AFTER MOVING S-EAST
      03436 151705
1736
1737 *
      * MOVE PLOTTER SOUTH-WEST ONE STEP (WITHOUT INTERRUPT)
1738 03437 0 000000 MPSW DAC ** MOVE PLOTTER SOUTH-WEST (WITHOUT INT)
1739 03440 14 1227 DP32 OCP PLSW SOUTH WEST - DRUM DOWN, CARRIAGE LEFT
1740 03441 34 0127 DP33 SKS PLNB
1741 03442 0 01 03447 JMP PSW1 PLOTTER BUSY, OK
1742 03443 0 10 04150 JST ERRR ERROR ROUTINE
1743 03444 101000 NOP
1744 03445 147302 BCI 2,NBSW P NOT BUSY IMMEDIATELY AFTER MOVING S-WEST
      03446 151727
1745 03447 0 02 04327 PSW1 LDA DRTR DIRECTIONAL TIMER 4(4.2) MS
1746 03450 34 0127 PSW0 SKS PLNB SKIP IF PLOTTER NOT BUSY
1747 03451 100000 SKP PLOTTER BUSY, DELAY LOOP
1748 03452 -0 01 03437 JMP* MPSW EXIT FROM SUBROUTINE
1749 03453 141206 AOA
1750 03454 101040 SVZ TEST FOR COMPLETION OF 4(4.2) MS
1751 03455 0 10 04150 JST ERRR ERROR ROUTINE
1752 03456 0 01 03450 JMP PSW0 DELAY LOOP OF 4(4.2) MILLI-SECONDS
1753 03457 141323 BCI 2,BSSW PLOTTER BUSY 4(4.2) MS AFTER MOVING S-WEST
      03460 151727
1754
1755 *
      * MOVE PEN DOWN (WITHOUT INTERRUPT)
1756 03461 0 000000 MPDN DAC ** MOVE PEN DOWN (WITHOUT INT)
1757 03462 14 1427 DP35 OCP PEND PEN DOWN
1758 03463 34 0127 DP36 SKS PLNB SKIP IF PLOTTER NOT BUSY
1759 03464 0 01 03471 JMP PDN1 PLOTTER BUSY, OK
1760 03465 0 10 04150 JST ERRR ERROR ROUTINE
      03466 101000 NOP
      03467 147302 BCI 2,NBDN PEN NOT BUSY IMMEDIATELY AFTER MOVING DOWN
      03470 142316
      03471 101020 PDN1 SS1 TEST FOR SENSE SWITCH 1 SET
1764 03472 0 01 03475 JMP D59 NOT SET, DDP-516 BEING USED
```



\* 0520-001-H002 (016-DPT9)

DRAWING NO. 41285751-001-01

PAGE 52

```
1765
1766 03473 0 02 04374 * LDA ==-2604 SET, H316 BEING USED
1767 03474 100000 SKP 2604 = (25*1000)/(6*1.6)
1768
1769 03475 0 02 04373 * D59 LDA ==-4845 4845 = (25*1000)/(6*0.86)
1770 03476 34 0127 PDN0 SKS PLNB SKIP IF PLOTTER NOT BUSY
1771 03477 100000 SKP PLOTTER BUSY, DELAY LOOP
1772 03500 -0 01 03461 JMP* MPDN EXIT FROM SUBROUTINE
1773 03501 141206 AOA
1774 03502 101040 SNZ TEST FOR COMPLETION OF 25 MS DELAY LOOP
1775 03503 0 10 04150 JST ERRR ERROR ROUTINE
1776 03504 0 01 03476 JMP PDN0 DELAY LOOP OF 25 MILLI-SECONDS
1777 03505 141323 BCI 2,BSDN PEN BUSY 25 MS AFTER MOVING DOWN
      03506 142316
1778
1779 * * MOVE PEN UP (WITHOUT INTERRUPT)
1780 03507 0 000000 MPUP DAC ** MOVE PEN UP (WITHOUT INT)
1781 03510 14 1627 DP38 OCP PENU PEN UP
1782 03511 34 0127 DP39 SKS PLNB SKIP IF PLOTTER NOT BUSY
1783 03512 0 01 03517 JMP PUP1 PLOTTER BUSY, OK
1784 03513 0 10 04150 JST ERRR ERROR ROUTINE
1785 03514 101000 NOP
1786 03515 147302 BCI 2,NBUP PEN NOT BUSY IMMEDIATELY AFTER MOVING UP
      03516 152720
1787 03517 101020 PUP1 SS1 TEST FOR SENSE SWITCH 1 SET
1788 03520 0 01 03523 JMP D510 NOT SET, DDP-516 BEING USED
1789 * SET, H316 BEING USED
1790 03521 0 02 04374 LDA ==-2604 2604 = (25*1000)/(6*1.6)
1791 03522 100000 SKP
1792
1793 03523 0 02 04373 D510 LDA ==-4845 4845 = (25*1000)/(6*0.86)
1794 03524 34 0127 PUP0 SKS PLNB SKIP IF PLOTTER NOT BUSY
1795 03525 100000 SKP PLOTTER BUSY, DELAY LOOP
1796 03526 -0 01 03507 JMP* MPUP EXIT FROM SUBROUTINE
1797 03527 141206 AOA
1798 03530 101040 SNZ TEST FOR COMPLETION OF 25 MS DELAY LOOP
1799 03531 0 10 04150 JST ERRR ERROR ROUTINE
```



\* 0520-001-H002 (016-DPT9)

DRAWING NO. 41285751-001-01

PAGE 53

```
1800 03532 0 01 03524      JMP  PUP0      DELAY LOOP OF 25 MILLI-SECONDS
1801 03533 141323      BCI  2,BSUP    PEN BUSY 25 MS AFTER MOVING UP
      03534 152720
1802
1803      *
1804 03535 0 000000      MIET DAC  **      MOVE PLOTTER EAST ONE STEP (WITH INTERRUPT)
1805 03536 14 0127      DP41 OCP  PLET      MOVE PLOTTER EAST (WITH INT)
1806 03537 34 0127      DP42 SKS  PLNB      EAST - CARRIAGE RIGHT
1807 03540 0 10 03655      JST  INTD      SKIP IF PLOTTER NOT BUSY
1808 03541 0 10 04150      JST  ERRR      ERROR ROUTINE
1809 03542 -0 01 03535      JMP* MIET      EXIT FROM SUBROUTINE
1810 03543 147302      BCI  2,NBET     P NOT BUSY IMMEDIATELY AFTER MOVING EAST
      03544 142724
1811
1812      *
1813 03545 0 000000      MIWT DAC  **      MOVE PLOTTER WEST ONE STEP (WITH INTERRUPT)
1814 03546 14 0227      DP43 OCP  PLWT      MOVE PLOTTER WEST (WITH INT)
1815 03547 34 0127      DP44 SKS  PLNB      WEST - CARRIAGE LEFT
1816 03550 0 10 03655      JST  INTD      SKIP IF PLOTTER NOT BUSY
1817 03551 0 10 04150      JST  ERRR      ERROR ROUTINE
1818 03552 -0 01 03545      JMP* MIWT      EXIT FROM SUBROUTINE
1819 03553 147302      BCI  2,NBWT     P NOT BUSY IMMEDIATELY AFTER MOVING WEST
      03554 153724
1820
1821      *
1822 03555 0 000000      MINT DAC  **      MOVE PLOTTER NORTH ONE STEP (WITH INTERRUPT)
1823 03556 14 0427      DP45 OCP  PLNT      MOVE PLOTTER NORTH (WITH INT)
1824 03557 34 0127      DP46 SKS  PLNB      NORTH - DRUM UP
1825 03560 0 10 03655      JST  INTD      SKIP IF PLOTTER NOT BUSY
1826 03561 0 10 04150      JST  ERRR      ERROR ROUTINE
1827 03562 -0 01 03555      JMP* MINT      EXIT FROM SUBROUTINE
1828 03563 147302      BCI  2,NBNT     P NOT BUSY IMMEDIATELY AFTER MOVING NORTH
      03564 147324
1829
1830      *
1831 03565 0 000000      MINE DAC  **      MOVE PLOTTER NORTH-EAST ONE STEP (WITH INTERRUPT)
1832 03566 14 0527      DP47 OCP  PLNE      MOVE PLOTTER NORTH-EAST (WITH INT)
      NORTH EAST - DRUM UP, CARRIAGE RIGHT
```



```

1833 03567 34 0127 DP48 SKS PLNR SKIP IF PLOTTER NOT BUSY
1834 03570 0 10 03655 JST INTD
1835 03571 0 10 04150 JST ERRR ERROR ROUTINE
1836 03572 -0 01 03565 JMP* MINE EXIT FROM SUBROUTINE
1837 03573 147302 BCI 2,NBNE P NOT BUSY IMMEDIATELY AFTER MOVING N-EAST
      03574 147305
1838 *
1839 * MOVE PLOTTER NORTH-WEST ONE STEP (WITH INTERRUPT)
1840 03575 0 000000 MINW DAC ** MOVE PLOTTER NORTH-WEST (WITH INT)
1841 03576 14 0627 DP49 OCP PLNW NORTH WEST - DRUM UP, CARRIAGE LEFT
1842 03577 34 0127 DP50 SKS PLNB SKIP IF PLOTTER NOT BUSY
1843 03600 0 10 03655 JST INTD
1844 03601 0 10 04150 JST ERRR ERROR ROUTINE
1845 03602 -0 01 03575 JMP* MINW EXIT FROM SUBROUTINE
1846 03603 147302 BCI 2,NBNW P NOT BUSY IMMEDIATELY AFTER MOVING N-WEST
      03604 147327
1847 *
1848 * MOVE PLOTTER SOUTH ONE STEP (WITH INTERRUPT)
1849 03605 0 000000 MIST DAC ** MOVE PLOTTER SOUTH (WITH INT)
1850 03606 14 1027 DP51 OCP PLST SOUTH - DRUM DOWN
1851 03607 34 0127 DP52 SKS PLNB SKIP IF PLOTTER NOT BUSY
1852 03610 0 10 03655 JST INTD
1853 03611 0 10 04150 JST ERRR ERROR ROUTINE
1854 03612 -0 01 03605 JMP* MIST EXIT FROM SUBROUTINE
1855 03613 147302 BCI 2,NBST P NOT BUSY IMMEDIATELY AFTER MOVING SOUTH
      03614 151724
1856 *
1857 * MOVE PLOTTER SOUTH-EAST ONE STEP (WITH INTERRUPT)
1858 03615 0 000000 MISE DAC ** MOVE PLOTTER SOUTH-EAST (WITH INT)
1859 03616 14 1127 DP53 OCP PLSE SOUTH EAST - DRUM DOWN, CARRIAGE RIGHT
1860 03617 34 0127 DP54 SKS PLNB SKIP IF PLOTTER NOT BUSY
1861 03620 0 10 03655 JST INTD
1862 03621 0 10 04150 JST ERRR ERROR ROUTINE
1863 03622 -0 01 03615 JMP* MISE EXIT FROM SUBROUTINE
1864 03623 147302 BCI 2,NBSE P NOT BUSY IMMEDIATELY AFTER MOVING S-EAST
      03624 151705
1865 *

```



\* 0520-001-H002 (016-DPT9) DRAWING NO. 41285751-001-01

PAGE 35

```
1866
1867 03625 0 000000 * MOVE PLOTTER SOUTH-WEST ONE STEP (WITH INTERRUPT)
1868 03626 14 1227 MISW DAC ** MOVE PLOTTER SOUTH-WEST (WITH INT)
1869 03627 34 0127 DP55 OCP PLSW SOUTH WEST - DRUM DOWN, CARRIAGE LEFT
1870 03630 0 10 03655 DP56 SKS PLNB SKIP IF PLOTTER NOT BUSY
1871 03631 0 10 04150 JST INTD
1872 03632 -0 01 03625 JST ERRR ERROR ROUTINE
1873 03633 147302 JMP* MISW EXIT FROM SUBROUTINE
03634 151727 BCI 2,NBSW P NOT BUSY IMMEDIATELY AFTER MOVING S-WEST

1874 *
1875 * MOVE PEN DOWN (WITH INTERRUPT)
1876 03635 0 000000 MIDN DAC ** MOVE PEN DOWN (WITH INT)
1877 03636 14 1427 DP57 OCP PEND PEN DOWN
1878 03637 34 0127 DP58 SKS PLNB SKIP IF PLOTTER NOT BUSY
1879 03640 0 10 03730 JST INTZ
1880 03641 0 10 04150 JST ERRR ERROR ROUTINE
1881 03642 -0 01 03635 JMP* MIDN EXIT FROM SUBROUTINE
1882 03643 147302 BCI 2,NBDN PEN NOT BUSY IMMEDIATELY AFTER MOVING DOWN
03644 142316

1883 *
1884 * MOVE PEN UP (WITH INTERRUPT)
1885 03645 0 000000 MIUP DAC ** MOVE PEN UP (WITH INT)
1886 03646 14 1627 DP59 OCP PENU PEN UP
1887 03647 34 0127 DP60 SKS PLNB SKIP IF PLOTTER NOT BUSY
1888 03650 0 10 03730 JST INTZ
1889 03651 0 10 04150 JST ERRR ERROR ROUTINE
1890 03652 -0 01 03645 JMP* MIUP EXIT FROM SUBROUTINE
1891 03653 147302 BCI 2,NBUP PEN NOT BUSY IMMEDIATELY AFTER MOVING UP
03654 152720

1892 *
1893 * WAIT FOR INTERRUPT (DIRECTIONAL)
1894 03655 0 000000 INTD DAC ** WAIT FOR INTERRUPT (DIRECTIONAL)
1895 03656 0 02 04310 LDA AIED ADDRESS OF INTERRUPT ENTRY POINT
1896 03657 -0 04 04331 STA* INTL INTERRUPT LOCATION
1897 03660 0 02 01560 LDA SMKI SMK '0X20 INSTRUCTION
1898 03661 0 04 03663 STA **2
1899 03662 0 02 04337 LDA MSKB MASK BIT FOR INTERRUPT
```



\* 0520-001-H002 (016-DPT9)

DRAWING NO. 41285751-001-01

PAGE 56

1900	03663	0 00 00000	***	**	PERFORM SMK '0X20 INSTRUCTION
1901	03664	000401	ENB		ENABLE INTERRUPT
1902	03665	0 02 04332	LDA	INTR	INTERRUPT TIMER 4(4.2) MILLI-SECONDS
1903	03666	0 12 04320	DIN1 IRS	CNTA	INCREMENT COUNT A
1904	03667	0 01 03674	JMP	DIN2	
1905	03670	0 12 04321	IRS	CNTB	INCREMENT COUNT B [CNTB = CNTA*(2**16)]
1906	03671	0 01 03677	JMP	DIN3	
1907	03672	0 12 04322	IRS	CNTC	INCREMENT COUNT C [CNTC = CNTB*(2**16)]
1908	03673	0 01 03702	JMP	DIN4	
1909	03674	101000	DIN2 NOP		OBEYS WHEN CNTA IS NON-ZERO
1910	03675	101000	NOP		
1911	03676	101000	NOP		
1912	03677	101000	DIN3 NOP		OBEYS WHEN CNTB IS NON-ZERO, BUT CNTA ZERO
1913	03700	101000	NOP		
1914	03701	101000	NOP		
1915	03702	101000	DIN4 NOP		OBEYS WHEN BOTH CNTA AND CNTB ARE ZERO
1916	03703	141206	AOA		ADD ONE TO A-REGISTER
1917	03704	100040	SZE		TEST FOR COMPLETION OF 4(4.2) MS
1918	03705	0 01 03666	JMP	DIN1	DELAY LOOP OF 4(4.2) MS
1919	03706	001001	INH		INHIBIT INTERRUPT
1920	03707	0 10 04150	JST	ERRR	ERROR ROUTINE
1921	03710	101000	NOP		
1922	03711	147311	BCI	2,NIND	NO INTERRUPT WITHIN 4(4.2) MS
	03712	147304			
1923			*		
1924	03713	0 000000	IEPD DAC	**	INTERRUPT ENTRY POINT (DIRECTIONAL)
1925	03714	34 0427	DP61 SKS	PLN1	SKIP IF PLOTTER NOT INTERRUPTING
1926	03715	0 01 03722	JMP	DIN5	PLOTTER INTERRUPTING, OK
1927	03716	0 10 04150	JST	ERRR	ERROR ROUTINE
1928	03717	101000	NOP		
1929	03720	144716	BCI	2,INCD	INTERRUPT NOT CAUSED BY PLOTTER (DIRECTIONAL)
	03721	141704			
1930	03722	0 12 03655	DIN5 IRS	INTD	UPDATE RETURN ADDRESS
1931	03723	34 0127	DP62 SKS	PLNB	SKIP IF PLOTTER NOT BUSY
1932	03724	0 10 04150	JST	ERRR	ERROR ROUTINE
1933	03725	-0 01 03655	JMP*	INTD	EXIT FROM SUBROUTINE
1934	03726	141301	BCI	2,BAID	P REMAINING BUSY AFTER INT (DIRECTIONAL)





```

03727 144704
1935
1936
1937 03730 0 000000 INTZ DAC ** WAIT FOR INTERRUPT (Z-AXIS)
1938 03731 0 02 04311 LDA AIEZ ADDRESS OF INTERRUPT ENTRY POINT
1939 03732 -0 04 04331 STA* INTL INTERRUPT LOCATION
1940 03733 0 02 01560 LDA SMKI SMK '0X20 INSTRUCTION
1941 03734 0 04 03736 STA **+2
1942 03735 0 02 04337 LDA MSKB MASK BIT FOR INTERRUPT
1943 03736 0 00 00000 *** ** PERFORM SMK '0X20
1944 03737 000401 ENB ENABLE INTERRUPT
1945 03740 101020 SS1 TEST FOR SENSE SWITCH 1 SET
1946 03741 0 01 03744 JMP D511 NOT SET, DDP-516 BEING USED
1947 * SET, H316 BEING USED
1948 03742 0 02 04372 LDA =-5208 5208 = (25*1000)/(3*1.6)
1949 03743 100000 SKP
1950 *
1951 03744 0 02 04371 D511 LDA =-9690 9690 = (25*1000)/(3*0.86)
1952 03745 141206 AOA
1953 03746 100040 SZE TEST FOR COMPLETION OF 25 MS DELAY LOOP
1954 03747 0 01 03745 JMP *-2 DELAY LOOP OF 25 MILLI-SECONDS
1955 03750 001001 INVH INHIBIT INTERRUPT
1956 03751 0 10 04150 JST ERRR ERROR ROUTINE
1957 03752 101000 NOP
1958 03753 147311 BCI 2,NINZ NO INTERRUPT WITHIN 25 MILLI-SECONDS
1958 03754 147332
1959 *
1960 03755 0 000000 IEPZ DAC ** INTERRUPT ENTRY POINT (Z-AXIS)
1961 03756 34 0427 DP63 SKS PLNI SKIP IF PLOTTER NOT INTERRUPTING
1962 03757 0 01 03764 JMP ZIN0 PLOTTER INTERRUPTING, OK
1963 03760 0 10 04150 JST ERRR ERROR ROUTINE
1964 03761 101000 NOP
1965 03762 144716 BCI 2,INCZ INTERRUPT NOT CAUSED BY PLOTTER (Z-AXIS)
1965 03763 141732
1966 03764 0 12 03730 ZIN0 IRS INTZ UPDATE RETURN ADDRESS
1967 03765 34 0127 DP64 SKS PLNR SKIP IF PLOTTER NOT BUSY
1968 03766 0 10 04150 JST ERRR ERROR ROUTINE

```



```

1969 03767 -0 01 03730 JMP* INTZ EXIT FROM SUBROUTINE
1970 03770 141301 BCI 2,BAIZ P REMAINING BUSY AFTER INT (Z-AXIS)
      03771 144732
1971
1972 *
1973 03772 0 000000 HADD DAC ** * HALF REGAB AND ADD DOUBLE LENGTH COUNTER
1974 03773 000201 IAB INTERCHANGE REGS A AND B
1975 03774 140200 RCB ZERO C BIT
1976 03775 141206 AOA ADD ONE
1977 03776 140100 SSP ZERO MS BIT OF REG A
1978 03777 000201 IAB INTERCHANGE REGS A AND B
1979 04000 141216 ACA ADD CARRY BIT
1980 04001 0401 77 LRS 1 REGAB = ROUNDED VALUE
1981 04002 0 06 04321 ADD CNTB ADD MS HALF OF COUNTER
1982 04003 000201 IAB INTERCHANGE REGS A AND B
1983 04004 140200 RCB ZERO C BIT
1984 04005 0 06 04320 ADD CNTA ADD LS HALF OF COUNTER
1985 04006 140100 SSP ZERO MS BIT OF REGA
1986 04007 000201 IAB INTERCHANGE REGS A AND B
1987 04010 141216 ACA ADD CARRY BIT
1988 04011 -0 01 03772 JMP* HADD EXIT FROM SUBROUTINE
1989
1990 *
1991 04012 0 000000 CALC DAC ** * CALCULATE [(0.4142*M) - INTEGER]*(2**13)
1992 04013 0 02 04336 LDA MRKR MARKER (M)
1993 04014 0414 77 LGL 1 REGA = 2M
1994 04015 0 06 04336 ADD MRKR REGA = 3M
1995 04016 0414 76 LGL 2 REGA = 12M
1996 04017 0 06 04336 ADD MRKR REGA = 13M
1997 04020 0414 76 LGL 2 REGA = 52M
1998 04021 0 06 04336 ADD MRKR REGA = 53M
1999 04022 000201 IAB REGA = JUNK + REGB = 53M
2000 04023 0410 72 LLL 6 REGAB = 3392M (MS BITS OF REGA = JUNK)
2001 04024 000201 IAB REGA = LS HALF OF 3392M
2002 04025 0 06 04336 ADD MRKR REGA = LS HALF OF 3393M
2003 04026 0 03 04370 ANA ='17777 REGA = [(0.4142*M) - INTEGER]*(2**13)
2004 04027 -0 01 04012 JMP* CALC EXIT FROM SUBROUTINE

```



```
2005
2006 *
2007 04030 0 000000 OASR DAC ** OUTPUT TO ASR
2008 04031 0 04 04324 STA CNTR WORD COUNTER
2009 04032 14 0104 OCP ASRT ENABLE ASR IN OUTPUT MODE
2010 04033 -0 02 04030 0001 LDA* OASR FETCH NEXT WORD TO OUTPUT
2011 04034 141340 ICA
2012 04035 74 0004 OTA ASRO OUTPUT MS CHARACTER TO ASR
2013 04036 0 01 04035 JMP *-1 DELAY IF ASR NOT READY
2014 04037 141140 ICL
2015 04040 74 0004 OTA ASRO OUTPUT LS CHARACTER TO ASR
2016 04041 0 01 04040 JMP *-1 DELAY IF ASR NOT READY
2017 04042 0 12 04030 IRS OASR UPDATE RETURN ADDRESS
2018 04043 0 12 04324 IRS CNTR INCREMENT WORD COUNTER
2019 04044 0 01 04033 JMP 0001 OUTPUT NEXT WORD TO ASR
2020 04045 34 0104 SKS ASRB SKIP IF ASR NOT BUSY
2021 04046 0 01 04045 JMP *-1 DELAY UNTIL NOT BUSY
2022 04047 -0 01 04030 JMP* OASR EXIT FROM SUBROUTINE
2023 *
2024 * INPUT FROM AUTOMATIC SEND-RECEIVE SET
2025 04050 0 000000 IASR DAC ** INPUT FROM ASR
2026 04051 0 04 04324 STA CNTR CHARACTER COUNTER
2027 04052 0 02 04313 LDA CHRL
2028 04053 0 04 04345 STA TMPB START ADDRESS FOR INPUT
2029 04054 140040 CRA
2030 04055 0 04 04315 STA CHR1
2031 04056 0 04 04316 STA CHR2
2032 04057 14 0004 OCP ASRN
2033 04060 0 02 04367 I001 LDA ='200 ENSURE BIT 8 OF CHARACTER IS SET
2034 04061 54 0004 INA ASRI
2035 04062 0 01 04061 JMP *-1 DELAY IF ASR NOT READY
2036 04063 -0 04 04345 STA* TMPB STORE INPUT CHARACTER
2037 04064 0 12 04345 IRS TMPB UPDATE TO ADDR OF NEXT CHARACTER
2038 04065 0 11 04366 CAS ='215 '215 = CARRIAGE RETURN CHARACTER
2039 04066 100000 SKP INPUT CHAR OTHER THAN CR
2040 04067 0 01 04077 JMP I002 INPUT CHARACTER IS CARRIAGE RETURN
2041 04070 0 11 04365 CAS ='244 '244 = DOLLAR SIGN CHARACTER
```



\* 0520-001-H002 (016-DPT9)

DRAWING NO. 41285751-001-01

PAGE 60

2042	04071	100000		SKP		INPUT CHAR OTHER THAN \$
2043	04072	0 01 01044		JMP	CHNG	INPUT CHAR IS \$, REPEAT FROM THE FIRST QSTN
2044	04073	0 12 04324		IRS	CNTR	INCREMENT CHARACTER COUNTER
2045	04074	0 01 04060		JMP	I001	INPUT NEXT CHARACTER FROM ASR
2046	04075	0 12 04050		IRS	IASR	UPDATE RETURN ADDRESS
2047	04076	-0 01 04050		JMP*	IASR	EXIT 1 - CR NOT TYPED, REPEAT THE QUESTION
2048						
2049	04077	0 02 04315	I002	LDA	CHR1	FIRST INPUT CHARACTER
2050	04100	0 11 04366		CAS	= '215	'215 = CR CHARACTER
2051	04101	0 01 04114		JMP	I003	FIRST INPUT CHAR OTHER THAN CR
2052	04102	100000		SKP		FIRST INPUT CHARACTER IS CARRIAGE RETURN
2053	04103	0 01 04114		JMP	I003	FIRST INPUT CHAR OTHER THAN CR
2054	04104	-0 02 04050		LDA*	IASR	ADDRESS OF LAST ANSWER
2055	04105	0 04 04345		STA	TMPB	
2056	04106	-0 02 04345		LDA*	TMPB	LAST ANSWER
2057	04107	141140		ICL		MS HALF OF LAST ANSWER
2058	04110	0 04 04315		STA	CHR1	
2059	04111	-0 02 04345		LDA*	TMPB	LAST ANSWER
2060	04112	141050		CAL		LS HALF OF LAST ANSWER
2061	04113	0 04 04316		STA	CHR2	
2062	04114	0 12 04050	I003	IRS	IASR	UPDATE RETURN ADDRESS
2063	04115	0 12 04050		IRS	IASR	UPDATE RETURN ADDRESS
2064	04116	-0 01 04050		JMP*	IASR	EXIT FROM SUBROUTINE
2065						
2066						
2067	04117	0 000000		DCML	DAC	**
2068	04120	0 02 04431		LDA	==2	TEST INPUT DECIMAL 00-99
2069	04121	0 04 04324		STA	CNTR	NUMBER OF CHARACTERS TO BE TESTED
2070	04122	0 02 04313		LDA	CHRL	CHARACTER COUNTER
2071	04123	0 04 04345		STA	TMPB	
2072	04124	-0 02 04345	TNC2	LDA*	TMPB	CHARACTER
2073	04125	0 12 04345		IRS	TMPB	NEXT CHARACTER
2074	04126	0 07 04430		SJB	= '260	'260 = CHARACTER ZERO
2075	04127	100400		SPL		TEST FOR VALIDITY OF CHARACTER
2076	04130	-0 01 04117		JMP*	DCML	EXIT 1 - INVALID CHAR, REPEAT THE QUESTION
2077	04131	0 07 04447		SJB	=10	
2078	04132	101400		SMI		TEST FOR VALIDITY OF CHARACTER



\* 0520-001-H002 (016-DPT9)

DRAWING NO. 41285751-001-01

PAGE 61

2079	04133	-0 01 04117	JMP*	DCML	EXIT 1 - INVALID CHAR, REPEAT THE QUESTION
2080	04134	0 12 04324	IRS	CNTR	INCREMENT CHARACTER COUNTER
2081	04135	0 01 04124	JMP	TNC2	TEST NEXT CHARACTER
2082	04136	0 02 04315	LDA	CHR1	FIRST INPUT CHARACTER (TENS DIGIT)
2083	04137	0 05 04430	ERA	'260	
2084	04140	0414 76	LGL	2	REGA = 4*(TENS DIGIT)
2085	04141	0 06 04315	ADD	CHR1	REGA = 5*(TENS DIGIT)
2086	04142	0 07 04430	SUB	'260	
2087	04143	0414 77	LGL	1	REGA = 10*(TENS DIGIT)
2088	04144	0 06 04316	ADD	CHR2	REGA = 10*(TENS DIGIT) + UNITS DIGIT
2089	04145	0 07 04430	SUB	'260	
2090	04146	0 12 04117	IRS	DCML	UPDATE RETURN ADDRESS
2091	04147	-0 01 04117	JMP*	DCML	EXIT 2 - CHARACTERS OK
2092					
2093			*		
			* ERROR ROUTINE		
2094	04150	0 000000	ERRR DAC	**	ERROR ROUTINE
2095	04151	34 0127	DP65 SKS	PLNB	
2096	04152	0 01 04151	JMP	*-1	DELAY UNTIL NOT BUSY
2097	04153	14 1627	DP68 OCP	PENU	
2098	04154	0 12 04150	IRS	ERRR	UPDATE TO ADDRESS OF ERROR MESSAGE
2099	04155	-0 02 04150	LDA*	ERRR	MS HALF OF ERROR MESSAGE
2100	04156	0 04 04170	STA	EMSG	
2101	04157	0 12 04150	IRS	ERRR	UPDATE TO ADDRESS OF ERROR MESSAGE + 1
2102	04160	-0 02 04150	LDA*	ERRR	LS HALF OF ERROR MESSAGE
2103	04161	0 04 04171	STA	EMSG+1	
2104	04162	0 02 04432	LDA	=-8	NUMBER OF WORDS TO BE OUTPUT
2105	04163	0 10 04030	JST	OASR	
2106	04164	105212	OCT	105212	LF/LF
2107	04165	142722	BCI	3,ERROR	
	04166	151317			
	04167	151240			
2108	04170		EMSG BSS	2	ERROR MESSAGE
2109	04172	103607	OCT	103607,103607	BELL/BELL/BELL/BELL
	04173	103607			
2110	04174	0 35 04350	LDX	20NU	STEP COUNTER (NO OF STEPS IN 20 UNITS)
2111	04175	34 0127	DP66 SKS	PLNB	
2112	04176	0 01 04175	JMP	*-1	DELAY UNTIL NOT BUSY



```

2113 04177 14 0427 DP67 OCP PLNT
2114 04200 0 12 00000 IRS 0 INCREMENT STEP COUNTER
2115 04201 0 01 04175 JMP *-4 MOVE PLOTTER NEXT STEP
2116 04202 0 01 01722 JMP AQTN ASK QUESTION: TEST NO?
2117
2118
2119 * CONSTANTS
2120
2121 * TABLE FOR DIGITAL INCREMENTAL PLOTTER INSTRUCTION ADDRESSES
2122 04203 0 001561 TBLE DAC DP01
2123 04204 0 001566 DAC DP02
2124 04205 0 001577 DAC DP03
2125 04206 0 001612 DAC DP04
2126 04207 0 001633 DAC DP05
2127 04210 0 001646 DAC DP06
2128 04211 0 001667 DAC DP07
2129 04212 0 001702 DAC DP08
2130 04213 0 002410 DAC DP09
2131 04214 0 003226 DAC DP10
2132 04215 0 003242 DAC DP11
2133 04216 0 003243 DAC DP12
2134 04217 0 003252 DAC PET0
2135 04220 0 003264 DAC DP14
2136 04221 0 003265 DAC DP15
2137 04222 0 003274 DAC PWT0
2138 04223 0 003306 DAC DP17
2139 04224 0 003307 DAC DP18
2140 04225 0 003316 DAC PNT0
2141 04226 0 003330 DAC DP20
2142 04227 0 003331 DAC DP21
2143 04230 0 003340 DAC PNE0
2144 04231 0 003352 DAC DP23
2145 04232 0 003353 DAC DP24
2146 04233 0 003362 DAC PNW0
2147 04234 0 003374 DAC DP26
2148 04235 0 003375 DAC DP27
2149 04236 0 003404 DAC PST0

```



2150	04237	0	003416	DAC	DP29
2151	04240	0	003417	DAC	DP30
2152	04241	0	003426	DAC	PSE0
2153	04242	0	003440	DAC	DP32
2154	04243	0	003441	DAC	DP33
2155	04244	0	003450	DAC	PSW0
2156	04245	0	003462	DAC	DP35
2157	04246	0	003463	DAC	DP36
2158	04247	0	003476	DAC	PDN0
2159	04250	0	003510	DAC	DP38
2160	04251	0	003511	DAC	DP39
2161	04252	0	003524	DAC	PUP0
2162	04253	0	003536	DAC	DP41
2163	04254	0	003537	DAC	DP42
2164	04255	0	003546	DAC	DP43
2165	04256	0	003547	DAC	DP44
2166	04257	0	003556	DAC	DP45
2167	04260	0	003557	DAC	DP46
2168	04261	0	003566	DAC	DP47
2169	04262	0	003567	DAC	DP48
2170	04263	0	003576	DAC	DP49
2171	04264	0	003577	DAC	DP50
2172	04265	0	003606	DAC	DP51
2173	04266	0	003607	DAC	DP52
2174	04267	0	003616	DAC	DP53
2175	04270	0	003617	DAC	DP54
2176	04271	0	003626	DAC	DP55
2177	04272	0	003627	DAC	DP56
2178	04273	0	003636	DAC	DP57
2179	04274	0	003637	DAC	DP58
2180	04275	0	003646	DAC	DP59
2181	04276	0	003647	DAC	DP60
2182	04277	0	003714	DAC	DP61
2183	04300	0	003723	DAC	DP62
2184	04301	0	003756	DAC	DP63
2185	04302	0	003765	DAC	DP64
2186	04303	0	004151	DAC	DP65



2187	04304	0 004175	DAC	DP66	
2188	04305	0 004177	DAC	DP67	
2189	04306	0 004153	DAC	DP68	
2190	04307	0 004364	DAC	=0	
2191			*		
2192	04310	0 003713	AIED DAC	IEPD	ADDR OF INTERRUPT ENTRY POINT (DIRECTIONAL)
2193	04311	0 003755	AIEZ DAC	IEPZ	ADDR OF INTERRUPT ENTRY POINT (Z-AXIS)
2194	04312	0 002255	AMSG DAC	MSSG	START ADDRESS OF SPEED MESSAGE
2195	04313	0 004315	CHRL DAC	CHR1	CHARACTER LOCATION
2196			*		
2197	04314	-0 004203	IATB DAC*	TBLE	INDIRECT ADDRESS OF TABLE
2198			*		
2199			*		
2200			* VARIABLES		
2201			*		
2202	04315	000000	CHR1 BSZ	1	CHARACTER - ONE
2203	04316	000000	CHR2 BSZ	1	CHARACTER - TWO
2204	04317	000000	BSZ	1	CHARACTER - THREE
2205	04320	000000	CNTA BSZ	1	COUNT A
2206	04321	000000	CNTB BSZ	1	COUNT B
2207	04322	000000	CNTC BSZ	1	COUNT C
2208	04323	000000	CNTD BSZ	1	COUNT D
2209	04324	000000	CNTR BSZ	1	COUNTER
2210	04325	000000	DMTR BSZ	1	DIAMETER OF THE CIRCULAR FIGURE
2211	04326	000000	DPDA BSZ	1	DIGITAL PLOTTER DEVICE ADDR (2 DIGIT OCT)
2212	04327	000000	DRTR BSZ	1	DIRECTIONAL TIMER
2213	04330	000000	FGRC BSZ	1	FIGURE COUNTER
2214	04331	000000	INTL BSZ	1	INTERRUPT LOCATION
2215	04332	000000	INTR BSZ	1	INTERRUPT TIMER
2216	04333	000000	LMAX BSZ	1	MAXIMUM RANGE OF EAST-WEST LIMIT
2217	04334	000000	LMIN BSZ	1	MINIMUM RANGE OF EAST-WEST LIMIT
2218	04335	000000	LMIT BSZ	1	NUMBER OF STEPS IN EAST-WEST LIMIT
2219	04336	000000	MRKR BSZ	1	MARKER (M)
2220	04337	000000	MSKB BSZ	1	MASK BIT FOR INTERRUPT (2 DIGIT DEC)
2221	04340	000000	NUNT BSZ	1	TWO'S COMPLEMENT OF NO OF STEPS IN ONE UNIT
2222	04341	000000	PALL BSZ	1	MARKER FOR PLOTTING ALL PATTERNS
2223	04342	000000	PNTR BSZ	1	POINTER (ADDRESS FOR INSERTION OF SPEED)





2224	04343	000000	RDUS BSZ	1	RADIUS OF THE CIRCULAR FIGURE
2225	04344	000000	ROWC BSZ	1	ROW COUNTER
2226	04345	000000	TMPB BSZ	1	TEMPORARY BUFFER
2227	04346	000000	UNIT BSZ	1	NUMBER OF STEPS IN ONE UNIT LENGTH
2228	04347	000000	10NU BSZ	1	TWO'S COMPLEMENT OF NO OF STEPS IN 10 UNITS
2229	04350	000000	20NU BSZ	1	TWO'S COMPLEMENT OF NO OF STEPS IN 20 UNITS
2230	04351	000000	30NU BSZ	1	TWO'S COMPLEMENT OF NO OF STEPS IN 30 UNITS
2231	04352	000000	40NU BSZ	1	TWO'S COMPLEMENT OF NO OF STEPS IN 40 UNITS
2232	04353	000000	45NU BSZ	1	TWO'S COMPLEMENT OF NO OF STEPS IN 45 UNITS
2233	04354	000000	50NU BSZ	1	TWO'S COMPLEMENT OF NO OF STEPS IN 50 UNITS
2234	04355	000000	60NU BSZ	1	TWO'S COMPLEMENT OF NO OF STEPS IN 60 UNITS
2235	04356	000000	70NU BSZ	1	TWO'S COMPLEMENT OF NO OF STEPS IN 70 UNITS
2236	04357	000000	80NU BSZ	1	TWO'S COMPLEMENT OF NO OF STEPS IN 80 UNITS
2237	04360	000000	707D BSZ	1	0.707*(DIAMETER OF SIXTEEN POINTED STAR)
2238	04361	000000	707R BSZ	1	0.707*(RADIUS OF SIXTEEN POINTED STAR)
2239	04362	000000	92DM BSZ	1	0.92*(DIAMETER OF SIXTEEN POINTED STAR)
2240	04363	000000	92RD BSZ	1	0.92*(RADIUS OF SIXTEEN POINTED STAR)
2241			*		
2242			*		
2243			* LITERALS		
2244	04364	000000	FIN		LITERALS
	04365	000244			
	04366	000215			
	04367	000200			
	04370	017777			
	04371	155046			
	04372	165650			
	04373	166423			
	04374	172724			
	04375	000305			
	04376	177610			
	04377	010000			
	04400	177732			
	04401	000144			
	04402	001750			
	04403	000006			
	04404	177774			



04405	177704
04406	000301
04407	000311
04410	000000
04411	177772
04412	170020
04413	000020
04414	000061
04415	177764
04416	000063
04417	000001
04420	000021
04421	000240
04422	000316
04423	000331
04424	177766
04425	177700
04426	000007
04427	000010
04430	000260
04431	177776
04432	177770
04433	003037
04434	003305
04435	000264
04436	006077
04437	006611
04440	000263
04441	177243
04442	177504
04443	176322
04444	177112
04445	002323
04446	002525
04447	000012
04450	000262
04451	177263



\* 0520-001-H002 (016-DPT9) DRAWING NO. 41285751-001-01

PAGE 67

04452	177515
04453	176370
04454	177137
04455	004646
04456	005252
04457	000024
04460	000261
04461	177775
04462	177767
04463	177777
04464	177736

2245  
2246  
2247

\*  
\*

END STRT

END OF 016-DPT9 2.3.70 P.J.F

NO ERRORS IN ABOVE ASSEMBLY.  
RDA 41285326-002-02